

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

7 PIECE BOTTOM ELEVATOR BOOT LINER KIT

CASE IH[®] FLAGSHIP SERIES

P/N: IF112417BK (73399501R)



All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



HARDOX[®] WEAR PLATE

Hardox[®] Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox[®] Wear Plate.



TOOLS NEEDED

Welder
Locking C-Clamps

ITEMS INCLUDED

7 Liner Pieces

THANK YOU FOR YOUR BUSINESS

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4780 NW 158TH AVE.
POLK CITY, IA 50226

INSTALLATION INSTRUCTIONS

BOTTOM ELEVATOR BOOT LINER KIT

Step 1: Clamp the out ring (#1) flush with the housing, tack weld the ends together.

Step 2: Insert the conical rings (#2&3) and the large ringed plate (#4). NOTE: line the conical notch cut out with the correct side on the housing.

Step 3: Tack weld these 3 pieces together as shown on page 3. **DO NOT** tack weld on the outside of the ring plate.

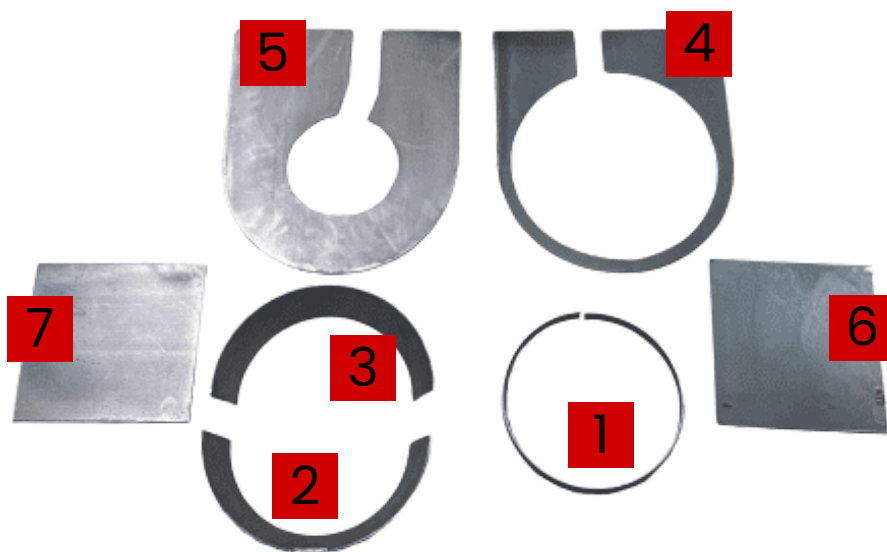
Step 4: On the opposite side, insert and clamp the side plates (#6&7) flush with the housing.

Step 5: Insert (#5) and clamp.

Step 6: Tack weld these 3 pieces together as shown on page 3

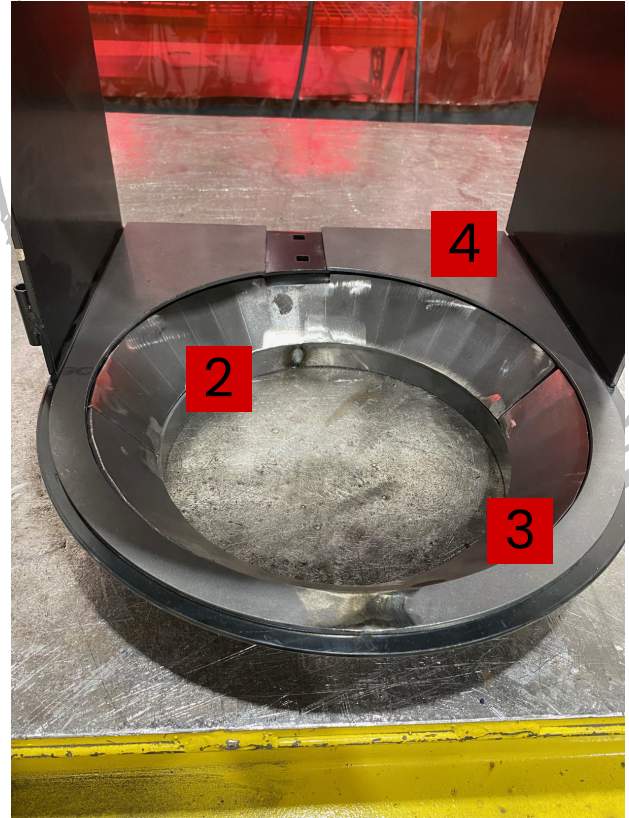
Step 7: Weld all liner pieces fully together. **NOTE: DO NOT** weld the outer portion of the ring or the boot door will not close properly.

Step 8: Grind the weld flush on the end rings (#1) and conical rings (#2&3) to ensure auger clearance.



QUESTIONS?

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Finished Product

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