

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

LOWER BUBBLE UP LINER

NEW HOLLAND[®] CR & CX SERIES

P/N: IF3183150F (73399508R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



TOOLS NEEDED

Welder
Grinder
Locking C-Clamps

ITEMS INCLUDED

9 Liner Pieces

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

PH: 515-329-8050

4780 NW 158TH AVE.
POLK CITY, IA 50226

INSTALLATION INSTRUCTIONS

LOWER BUBBLE UP LINER KIT

Step 1: Remove Bubble Up from combine.

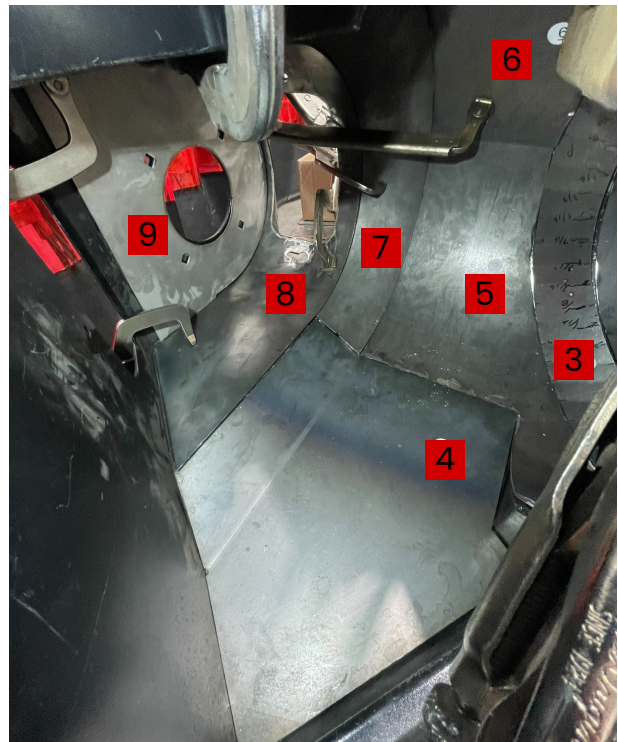
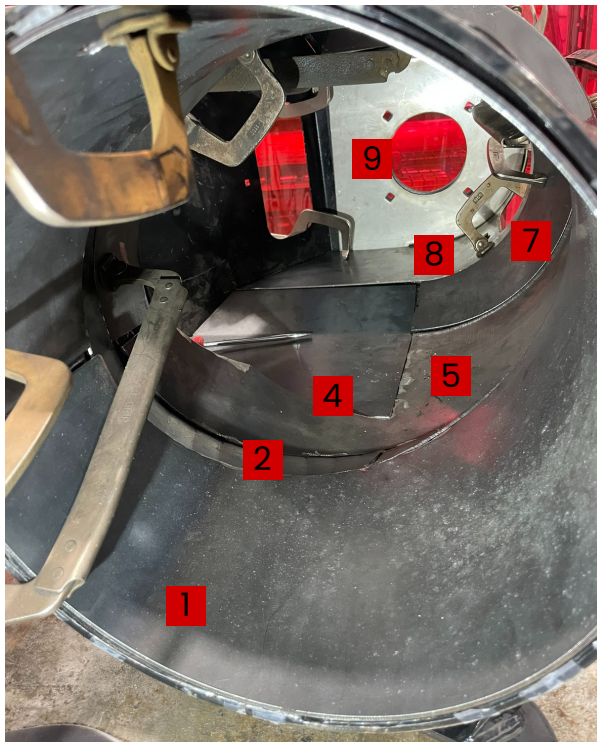
Step 2: Ensure tube is clear of dirt and debris.

Step 3: Insert end plate (#9) and clamp flush to the bottom of the tube.

Step 4: Insert and clamp the remaining pieces tight and flush to the tube in order as shown on the following pages. Note: Due to inconsistencies in wear on the Bubble Up the liner may fit tightly. Installer may need to grind or cut down some of the pieces to prevent overlapping.

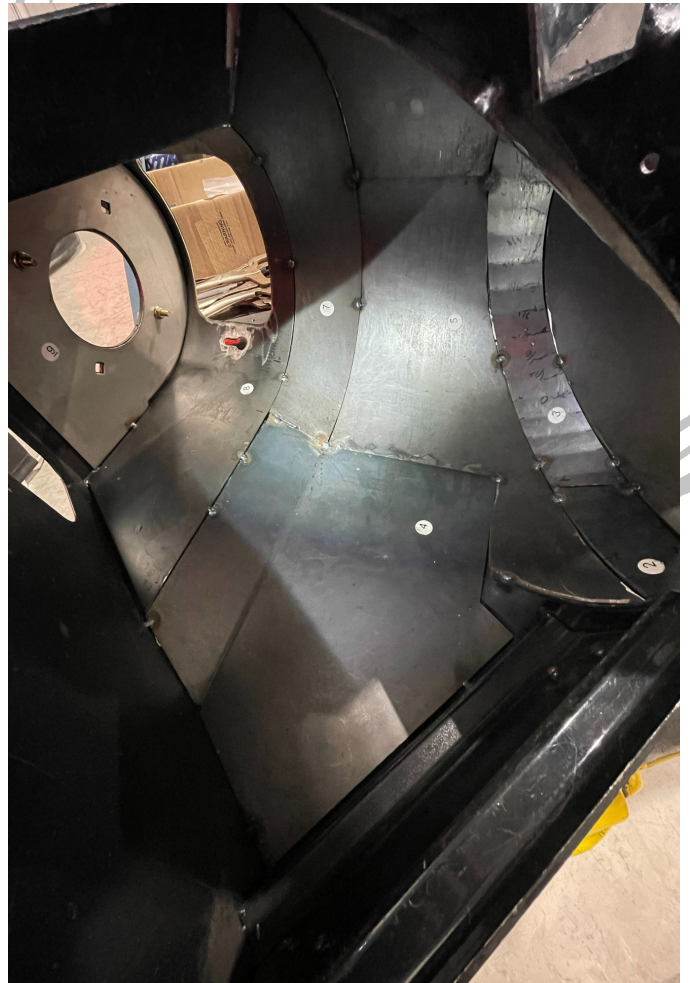
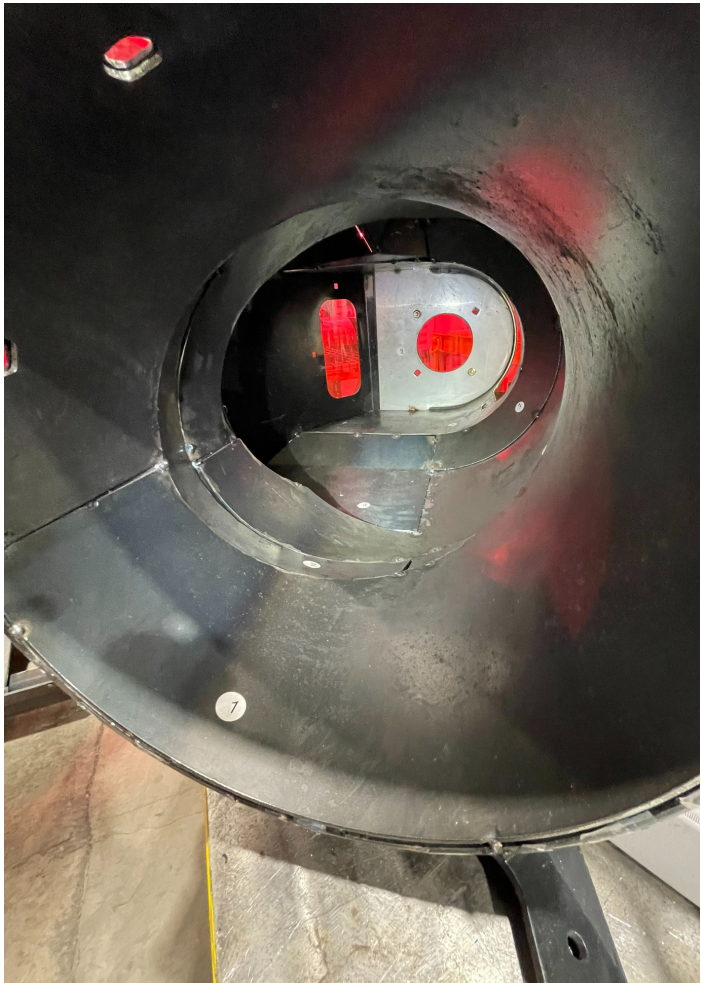
Step 5: When all pieces are clamped tightly to the tube, tack weld them together and to the tube as shown.

Step 6: Remove the clamps and fully weld the liner in place.



QUESTIONS?

REACH OUT TO OUR TEAM



These pictures show Step 5.

QUESTIONS?

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