

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

FEEDER HOUSE FLOOR LINER

CASE IH[®] FLAGSHIP,
MIDRANGE, & LEGACY

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



(Flagship Liner pictured above)



HARDOX[®]

WEAR PLATE

Hardox[®] Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox[®] Wear Plate.



TOOLS NEEDED

Welder
Nuts/Bolts
Bottle Jack
2 x 4
Drill

ITEMS INCLUDED

1 - 3 Liner Piece(s)

THANK YOU FOR YOUR BUSINESS

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50226

INSTALLATION INSTRUCTIONS

Step 1: Remove the front drum, front face plate, feeder house chain, and inspection door.

Step 2: Ensure the feeder house floor is clear from debris and dirt.

Step 3: (Flagship) Insert liners smallest to largest, back of the combine coming towards the front.

NOTE: Midrange & Legacy Will only be one liner.

NOTE: Each liner is pre-bent, so the lip falls in to sit flush on the floor. (Lip goes towards the front of the combine). The largest liner will have notches cut out to fit when orientated back to front.

Installer may need to push it all the way in past the grooves and protrusions then pull in back forward sliding it under the groove.

Step 4: When all liners are fit on the machine properly, use a bottle jack and a 2 x 4 to clamp it tightly against the floor.

Step 5.0 (For Flagship only): Plug weld the liner in place using the pre-cut holes.

Step 5.1 (For Midrange & Legacy): Secure liner by bolting in place, using the bolts and holes provided!

Step 6: Stitch weld (about 2") every 6" along the front edge of the liner,

Step 7: Reassemble combine.

QUESTIONS?

REACH OUT TO OUR TEAM