

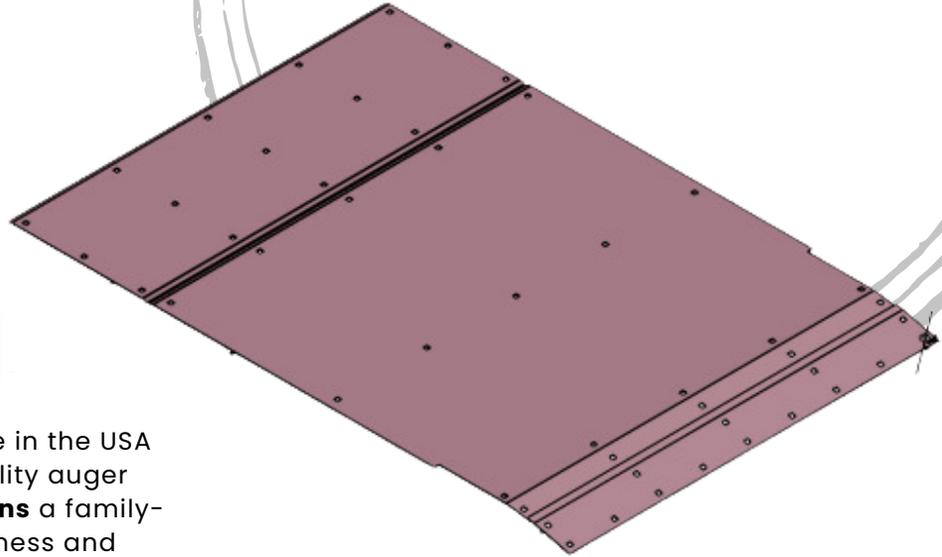
IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

FEEDER HOUSE FLOOR LINER

CASE IH[®] FLAGSHIP
50 SERIES

PN: IF11E4A53K (73399542R)



All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



HARDOX[®]

WEAR PLATE

Hardox[®] Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox[®] Wear Plate.



TOOLS NEEDED

Welder
Pry Bar
Bottle Jack
2 x 4

ITEMS INCLUDED

3 Liner Pieces

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

PH: 515-329-8050

4780 NW 158TH AVE.
POLK CITY, IA 50226

INSTALLATION INSTRUCTIONS

FEEDER HOUSE FLOOR LINER

Step 1: Remove the front drum, feeder house chain, front face plate and inspection door.

Step 2: Ensure the feeder house floor is clear from debris and dirt.

Step 3: Loosen the bolts on the pinch plate under the feeder floor. Use a pry bar to lift the floor.

Step 4: Slide the Middle liner underneath the front floor until contours line up. Release the floor.

Step 5: Set the Rear and Front liners in place, lining up contours.

Step 6: Clamp liners in place, tight against the floor using a bottle/floor jack.

Step 7: Plug weld all square holes in all 3 pieces.

Step 8: Reassemble combine.

QUESTIONS?