

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

GRAIN BED AUGER LINER

CASE IH[®] LEGACY 1400-2500

P/N: IF1143B52F (73399549R) |
IF1143C52F (73399550R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



TOOLS NEEDED

Drill
3/16 Drill Bit
Rivet Gun
Bottle Jack
Silicone/Sealer

ITEMS INCLUDED

1 Liner
Rivets

THANK YOU FOR YOUR BUSINESS

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4780 NW 158TH AVE.
POLK CITY, IA 50226

INSTALLATION INSTRUCTIONS

GRAIN BED AUGER LINER

Step 1: Remove the augers and the doors.

Step 2: Scrape or clean off any leftover dirt or debris to ensure the liners can sit flush with the trough.

Step 3: Insert liners into the trough, they will only fit one way.

Step 4: Clamp the liners in place, tight to the housing. You may need to use a bottle jack and 2 x 4 to ensure it is clamped tightly.

Step 5: Use a 3/16 drill bit to create holes in the Grain Tank, using the liners as a guide. Secure liner with rivet after each hole is drilled. **NOTE:** Drill and install rivets in a patten around the liner to maintain a tight fit to the auger trough.

Step 6 (Optional): Use a silicone to seal any and all splices and seams.

QUESTIONS?

REACH OUT TO OUR TEAM