

IHLE FABRICATIONS LLC[®]

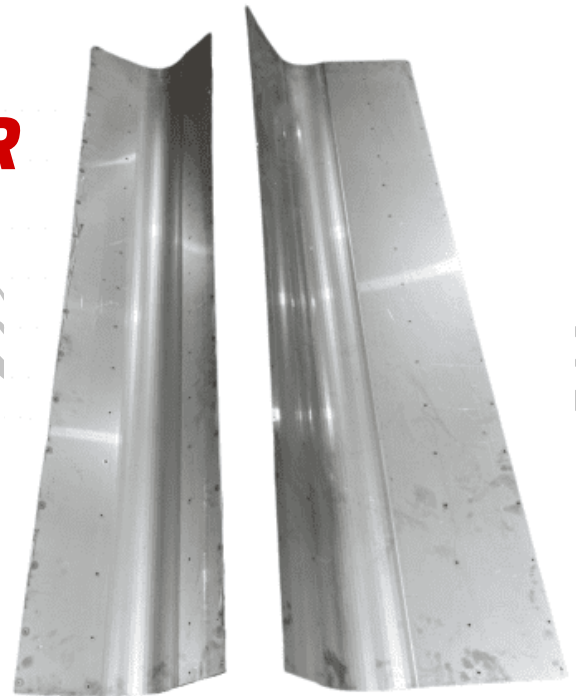
INSTALLATION INSTRUCTIONS

GRAIN TANK FLOOR LINER

CASE IH[®] MIDRANGE & FLAGSHIP

**P/N: IF1101252F (87662984R) |
IF1102452K (73399551R) | IF1114252F
(73399552R) | IF1152452K (73399554R)
| IF1154252K (84182581R)**

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



TOOLS NEEDED

Drill
3/16 Drill Bit
Rivet Gun
Silicone/Sealer

ITEMS INCLUDED

2 Liner Pieces
Rivets

THANK YOU FOR YOUR BUSINESS

PH: 515-329-8050

INSTALLATION INSTRUCTIONS

GRAIN TANK FLOOR LINER

Preparing the Combine:

Step 1: Remove the bearing and flanges from the right-hand side of the machine.

Step 2: Remove drive chain on the left-hand side of the machine.

Step 3: Remove 5/16 in flange nuts from around the auger drive end plate.

Step 4: From the side, remove augers from machine. (NOTE: auger may be sharp).

Step 5: Remove front and rear cross auger covers, ensure they are completely out for full access to grain tank floor.

Step 6: Remove any worn steel that is loose or protruding, you may need to grind or sand smooth in order to install the kit flush with the grain tank bottom.

Step 7: Sweep clean auger troughs

Installing Stainless Steel Kit:

Step 1: Liner marked with an arrow saying "FRONT TROUGH TOWARD COMBINE CAB" is to be installed with the arrow facing the cab.

Step 2: Liner marked with an arrow saying "REAR TROUGH TOWARD COMBINE ENGINE" is to be installed with the arrow facing the engine.

Step 3: Place Liners inside the machine. Ensure liners are fit tight to the grain tank bottom. If they are not, double check they are correctly oriented, and any loose or protruding steel was previously removed.

Step 4: For installing with pop rivets, use 3/16 in drill bit. Keep holes aligned by installing each rivet after each hole is drilled.

Install rivets in a pattern across the liner to maintain a good fit to the trough.

Step 5: OPTIONAL - Seal any or all splices and seams with silicone or sealer

QUESTIONS?

REACH OUT TO OUR TEAM