

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

ELEVATOR TOP HEAD LINER 9 PIECE KIT

CASE IH[®] MIDRANGE SERIES

P/N: IF111417AK (73399555R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



HARDOX[®]

WEAR PLATE

Hardox[®] Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox[®] Wear Plate.



TOOLS NEEDED

Welder
Locking C-Clamps

ITEMS INCLUDED

9 Liner Pieces

THANK YOU FOR YOUR BUSINESS

PH: 515-329-8050

INSTALLATION INSTRUCTIONS

ELEVATOR TOP HEAD LINER

Step 1: Insert and align each piece and clamp it flush to the boot in numerical order, starting with #1 going through #8.

Step 2: Double check that all pieces are aligned and centered.

NOTE: #7 needs to be flush with the door in order for the head to pivot.

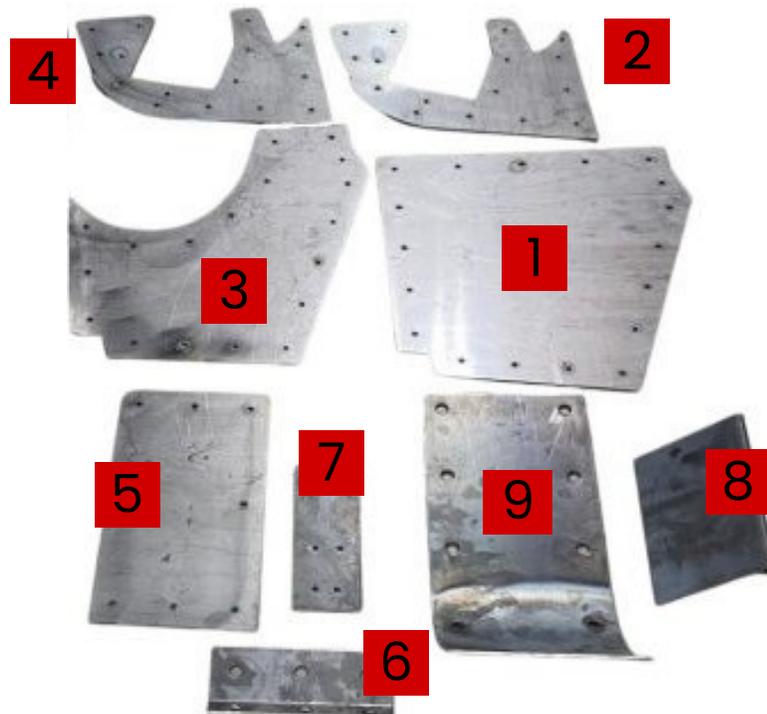
Step 3: Line up #9 and clamp flush. ensure the door works properly before welding it down.

Step 4: Tack weld around the outside of each piece, double checking as you go that everything stays in line.

Step 5: Go back through and plug weld each hole.

Step 6: Stitch weld around the outside of each piece.

NOTE: Stitch weld #8 to #2&4.



QUESTIONS?

REACH OUT TO OUR TEAM