

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

FRONT OF TRANSPORT CAGE COVER

CASE IH[®] FLAGSHIP, LEGACY &
MIDRANGE SERIES

P/N: IF1124474F (73399558R) |
IF1144474F (73399559R) |
IF1114474F (73399560R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



73399558R (flagship)
pictured above



HARDOX[®]

WEAR PLATE

Hardox[®] Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox[®] Wear Plate.



TOOLS NEEDED

Welder
Locking C-Clamps
Impact
15mm Socket

ITEMS INCLUDED

1 Hardox Cage Cover

Some may include:

5 Hex Head Screws
5 Locknuts

THANK YOU FOR YOUR BUSINESS

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INSTALLATION INSTRUCTIONS

CAGE COVER

Step 1: Remove vanes as well as any debris from the front of the cage.

Step 2: Place cage cover in the correct orientation. Clamp in place around the whole outside of the cage.

Step 3: Ensure all bolt holes and cutouts are aligned.

Note: For **Legacy and midrange** models some drilling may be required to secure the liner. Depending on the model, some bolt holes for the vanes may be in slightly different locations - fit the liner in place and drill out new vane holes. Additionally, there will be 3 holes that need drilled out in order for bolts to fit and secure the liner. **Drill directly into the cage, not the liner.**

Step 4: OPTIONAL - Stitch weld bottom and sides (rear can also be stitch welded but is optional). **NOTE:** Do NOT weld the front (leading edge) - the cone will not fit if this is welded.

Step 5: Bolt vanes back into place.

QUESTIONS?