

# IHLE FABRICATIONS LLC<sup>®</sup>

## INSTALLATION INSTRUCTIONS

### **ROTOR COVER ACCESS DOOR LINER**

**CASE IH<sup>®</sup> FLAGSHIP**

**P/N: IF1440074F (73399561R)**



All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



## **HARDOX<sup>®</sup>**

WEAR PLATE

Hardox<sup>®</sup> Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox<sup>®</sup> Wear Plate.



#### **TOOLS NEEDED**

Welder  
Locking C-Clamps

#### **ITEMS INCLUDED**

1 Liner

**THANK YOU FOR YOUR BUSINESS**

[WWW.IHLEFABRICATIONS.COM](http://WWW.IHLEFABRICATIONS.COM)

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## INSTALLATION INSTRUCTIONS

### ROTOR COVER ACCESS DOOR

**Step 1:** Clamp as shown below, ensure the liner is tight to the housing.

**Step 2:** Plug weld the holes, then stitch weld the outside in the spots shown.

**Step 3:** Grind all welds smooth.



**QUESTIONS?**

REACH OUT TO OUR TEAM