IHLEFABRICATION SLLC®

INSTALLATION INSTRUCTIONS

ROTOR COVER ACCESS DOOR LINER

CASE IH® FLAGSHIP

P/N: IF1440074F (73399561R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a familyowned agriculture and fabrication business and stands behind our craftsmanship.





HARDOX®

Hardox® Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox® Wear Plate.



TOOLS NEEDED

Welder Locking C-Clamps **ITEMS INCLUDED**

1 Liner

THANK YOU FOR YOUR BUSINESS

PH: 515-329-8050

4780 NW 158TH AVE. POLK CITY, IA 50226

IHLEFABRICATIONSLLC®

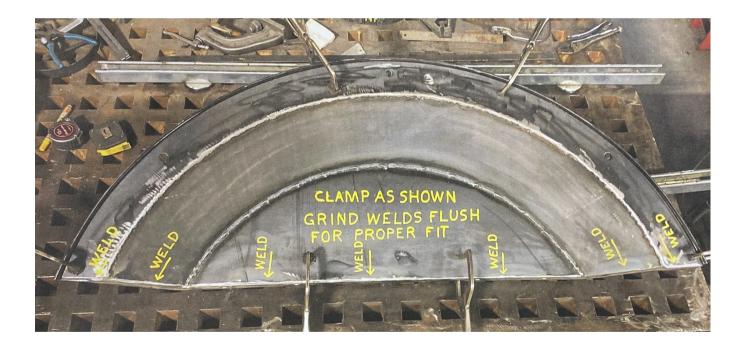
INSTALLATION INSTRUCTIONS

ROTOR COVER ACCESS DOOR

Step 1: Clamp as shown below, ensure the liner is tight to the housing.

Step 2: Plug weld the holes, then stitch weld the outside in the spots shown.

Step 3: Grind all welds smooth.



QUESTIONS?

REACH OUT TO OUR TEAM

P: 515-329-8050 E: INFO@IHLEFABRICATIONS.COM