

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

LONG SPREADER WHALE TAIL LINER

CASE IH[®] FLAGSHIP 40, 50 SERIES

P/N: IF1103D54F (73399562R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



HARDOX[®]

WEAR PLATE

Hardox[®] Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox[®] Wear Plate.



TOOLS NEEDED

Welder
Locking C-Clamps

ITEMS INCLUDED

2 Piece Liner

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

PH: 515-329-8050

4780 NW 158TH AVE.
POLK CITY, IA 50226

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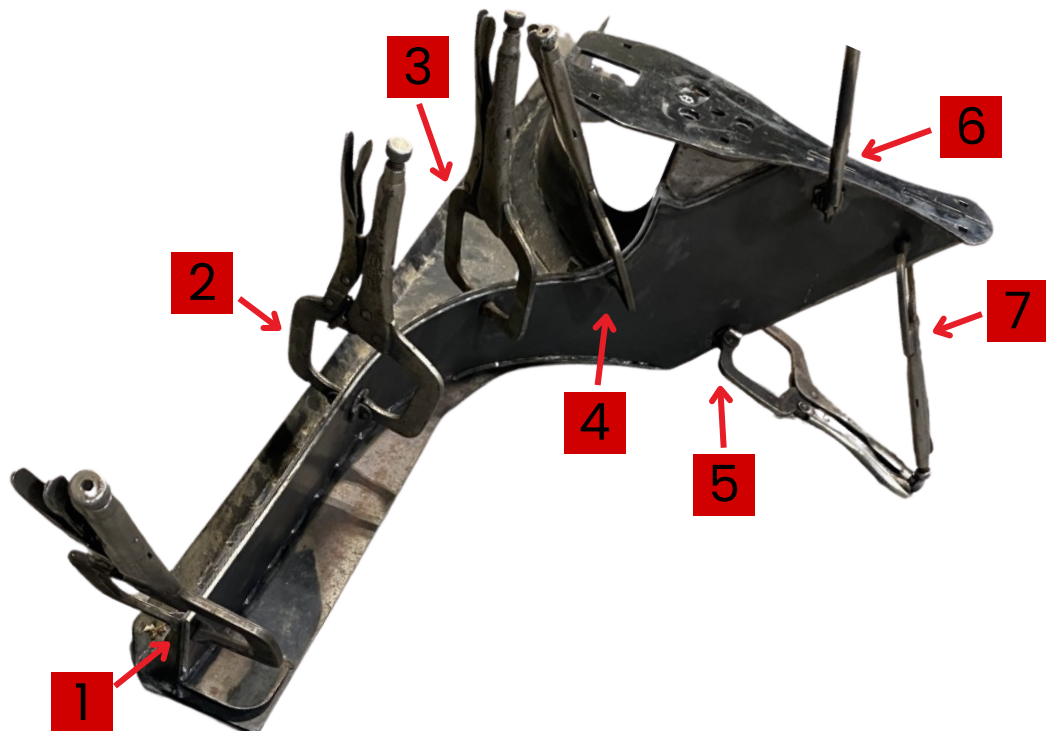
LONG SPREADER WHALE TAIL LINER

NOTE: For best results, liners MUST be clamped in the order shown below.

Step 1: Clamp liners to spreader tail in the order shown below, from outside to inside. Ensure the liner is pulled tightly against all flat surfaces.

Step 2: Spot weld every 6 inches around the liner.

Step 3: Remove clamps and fully weld around the entire liner.



QUESTIONS?

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REACH OUT TO OUR TEAM

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