

IHLE FABRICATIONS LLC[®]

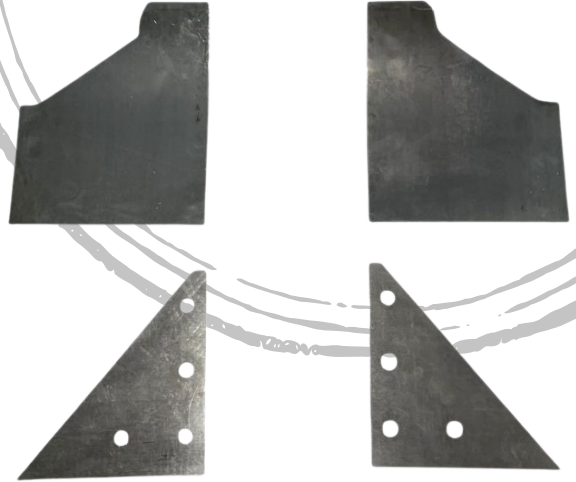
INSTALLATION INSTRUCTIONS

SHORT SPREADER WHALE TAIL LINER KIT

CASE IH[®] FLAGSHIP 10, 20 SERIES

P/N: IF1153D54K (73399563R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



HARDOX[®]

WEAR PLATE

Hardox[®] Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox[®] Wear Plate.



TOOLS NEEDED

Welder
Locking C-Clamps

ITEMS INCLUDED

4 Liner Pieces

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

PH: 515-329-8050

4780 NW 158TH AVE.
POLK CITY, IA 50226

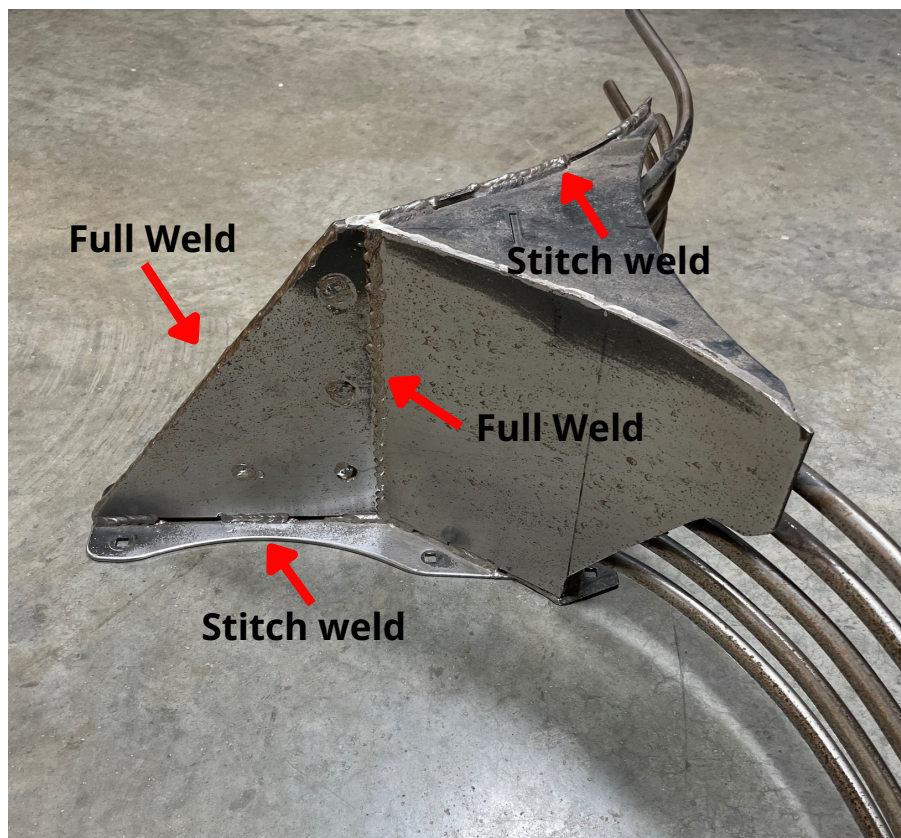
INSTALLATION INSTRUCTIONS

SHORT SPREADER WHALE TAIL LINER KIT

Step 1: Align pieces into the designed cut outs shown in the picture below.

Step 2: Flush pieces down with clamps.

Step 3: Plug weld holes, Stitch weld across the top and bottom, fully weld seams, as shown below.



QUESTIONS?

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REACH OUT TO OUR TEAM

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