

# IHLE FABRICATIONS LLC<sup>®</sup>

## INSTALLATION INSTRUCTIONS

### LONG SPREADER WHALE TAIL LINER

CASE IH<sup>®</sup> FLAGSHIP 30 SERIES

**P/N: IF1163D54F (73399564R)**

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



## HARDOX<sup>®</sup>

WEAR PLATE

Hardox<sup>®</sup> Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox<sup>®</sup> Wear Plate.



#### TOOLS NEEDED

Welder  
Locking C-Clamps

#### ITEMS INCLUDED

2 Liner Pieces

THANK YOU FOR YOUR BUSINESS

**PH: 515-329-8050**

WWW.IHLEFABRICATIONS.COM

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POLK CITY, IA 50226

## INSTALLATION INSTRUCTIONS

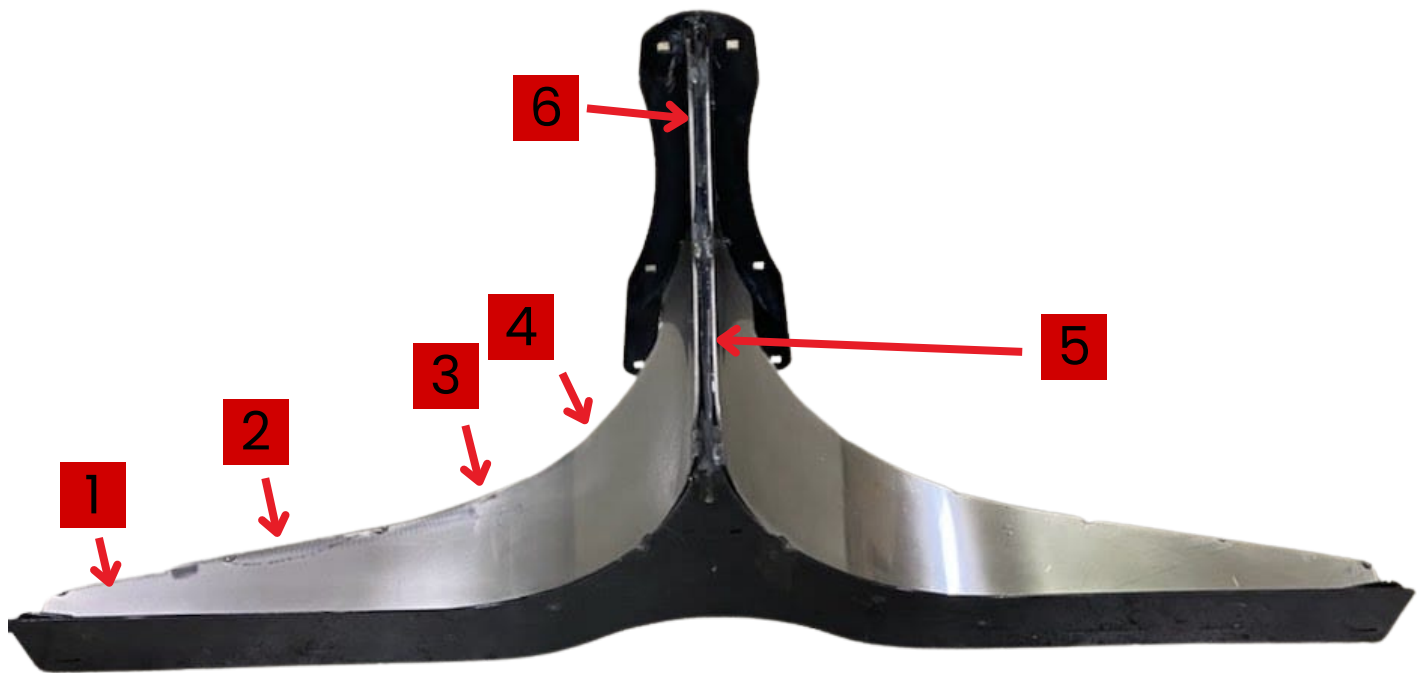
### LONG SPREADER WHALE TAIL LINER

**NOTE:** For best results, liners MUST be clamped in the order shown below.

**Step 1:** Clamp liners to spreader tail in the order shown below, from outside to inside. Ensure the liner is pulled tightly against all flat surfaces. Do one side at a time.

**Step 2:** Spot weld every 6 inches around the liner

**Step 3:** Remove clamps and fully weld around the entire liner.



**QUESTIONS?**

[WWW.IHLEFABRICATIONS.COM](http://WWW.IHLEFABRICATIONS.COM)

REACH OUT TO OUR TEAM

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