

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

GRAIN PAN LINER

CASE IH[®] FLAGSHIP SERIES

P/N: IF112437GK (73399572R)
| IF120437GF (73399573R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



Pictured: (IF112437GK)



TOOLS NEEDED

13 mm Socket
10 Drill Bit
Right Angle Drill
Caulking Gun
Rivet Gun
CNH Silicone - ZQC217160001

ITEMS INCLUDED

3 Liner Pieces
Rivets

THANK YOU FOR YOUR BUSINESS

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INSTALLATION INSTRUCTIONS

GRAIN PAN LINER

Before you begin, identify your front vs rear. One should be labeled "Front Toward Cab" and the other will be labeled "Rear Toward Cab"

Step 1: Remove side panels from combine.

Step 2: Clear off any and all dirt/debris from existing pan.

Step 3: Remove all bolts from the pan.

Step 4: Fit the rear liner into the machine, push it all the way to the rear of the grain pan so it settles into the grooves. Line up the bolt holes of the liner and the pan. Mark where the edge of the liner sits on either side.

Step 5: Move the liner to the back, beyond the shaker pan.

Step 6: Run a bead of Silicone along the mark where the edge of the liner should sit. (from the rear all the way to the front)

Step 7: Move rear liner back into place.

Step 8: Fit the front liner into place at the front of the pan, where it rests into the grooves.

Step 9: Bolt both halves into place.

Step 10: Using #10 drill bit, drill holes in the grain pan through the pre-punched rivet holes in the liner.

Step 11: Use a bottle jack to ensure the liner is as tight as possible to the grain pan.

Step 12: Use the rivets provided to completely secure the liner.

Step 13: The Strip of liner goes along the first lip. Set it in place, Drill holes and rivet it to the Grain Pan.

QUESTIONS?

REACH OUT TO OUR TEAM