

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

ELEVATOR HEAD DOOR REINFORCEMENT HINGE PIN PLATES

CASE IH[®] FLAGSHIP SERIES

P/N: IF1124174F (73399576R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



CAUTION

**WEAR
YOUR
GLOVES**



HARDOX[®]
WEAR PLATE

Hardox[®] Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox[®] Wear Plate.

CAUTION

**WEAR
SAFETY GLASSES
WHEN USING
EQUIPMENT**



TOOLS NEEDED

Welder
Drill
Locking C-Clamps
Washer

ITEMS INCLUDED

4 Hinge Plates

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

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4780 NW 158TH AVE.
POLK CITY, IA 50226

INSTALLATION INSTRUCTIONS

REINFORCEMENT HINGE PLATES

NOTE: When installing the Hinge Pin Plates installer will also need to modify the hinge pin to make it long enough. We recommend welding a washer to one end of the pin and redrilling a hole on the other end to fit the cotter key.

Step 1: Use a clamp to hold the plate tight against the Elevator Head.

Step 2: Stitch Weld along each side, where arrows below indicate.

Step 3: Repeat this for both sides.

NOTE: Depending on the year of the machine you may need the rounded corner or the squared set. Both are provided.



QUESTIONS?

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REACH OUT TO OUR TEAM

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