

IHLE FABRICATIONS LLC[®]

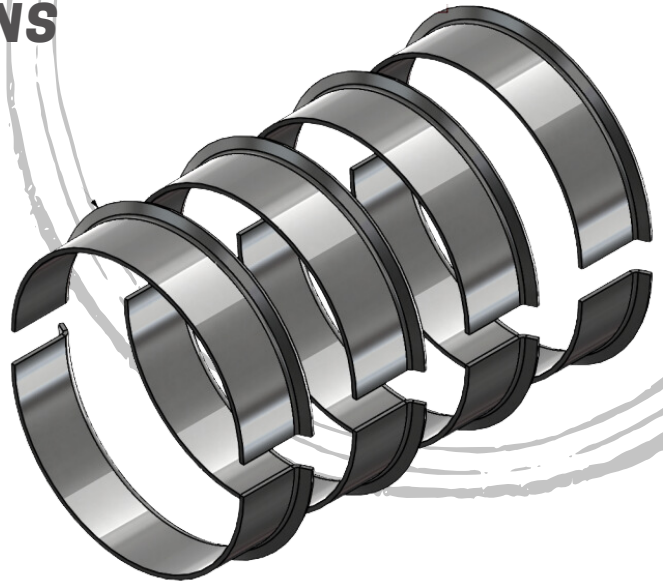
INSTALLATION INSTRUCTIONS

FEEDER DRUM CHAIN GUIDE

CASE IH[®] FLAGSHIP SERIES

P/N: IF1125354F (73399577R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



TOOLS NEEDED

Welder
Cut off Wheel

ITEMS INCLUDED

Drum Guides (8 Halves)

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

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4780 NW 158TH AVE.
POLK CITY, IA 50226

INSTALLATION INSTRUCTIONS

DRUM CHAIN GUIDE

Step 1: Position Feeder House so it's level.

Step 2: Loosen the feeder chain, locate and separate connecting links.

Step 3: Pull the drum out, set it on a flat working surface. Note which way the drum was removed from the machine.

Step 4: Note which direction the lip of the guide sits. Measure and note where each guide should go.

Step 5: Using a cut off wheel, cut the guides from the drum. Grind off any excess welds or seams.

Step 6: Place 1/2 guide in position on the drum, Secure with a ratchet strap.

Step 7: Ensure the lip is touching the drum all the way around, tack weld in place.

Step 8: Place second half of the guide in position on the drum. NOTE: it may need to be cut down to fit, mark overlap, then cut to size.

Step 9: Use a ratchet strap to secure it in place, ensure the lip is touching all the way around, tack weld it in place.

Step 10: Stitch weld both halves, 1" about every inch around.

Step 11: Reassemble combine.

QUESTIONS?

REACH OUT TO OUR TEAM