

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

FRONT FEEDER TILT PLATE

CASE IH FLAGSHIP SERIES

P/N: IF1365374F (73399580R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



HARDOX[®]

WEAR PLATE

Hardox[®] Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox[®] Wear Plate.



TOOLS NEEDED

Welder
Locking C-Clamps
Various Wrenches
Cut Off Wheel
Plasma or Torch
Marker

ITEMS INCLUDED

1 Tilt Plate

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

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INSTALLATION INSTRUCTIONS

FRONT FEEDER TILT PLATE

Step 1: Remove existing tilt plate to prevent the plastic behind the plate from melting while welding and installing the tilt wear plate.

Step 2: Use the tilt wear plate as an outline by laying it on top of the existing plate and outlining where it fits.

Step 3: Cut out the outline from the existing tilt plate with a cut off wheel.

Step 4: Position the wear plate - ensure the top is flush with OEM piece - tack weld into position.

Step 5: Finish by fully welding into place and grind the welds smooth.

Step 6: Reinstall the tilt plate.

QUESTIONS?