

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

CORN HEAD WEAR PLATE KIT

CNH[®]

P/N: IF13B4356K (87528033R)

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



TOOLS NEEDED

Rivet Gun
Drill
13/64th Drill Bit
Marker

ITEMS INCLUDED

2 Liner Pieces
Rivets
15 - 10-32x1 1/4 Panhead Screws
15 - 10x32 Washers
15 - 10x32 Nylock Nuts

THANK YOU FOR YOUR BUSINESS

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INSTALLATION INSTRUCTIONS

CORN HEAD WEAR PLATE KIT

Step 1: Properly secure the Corn Head at a working height.

Step 2: Pull the spring latch lever forward, lift the point and divider assembly, secure with a prop.

Step 3: Detach the divider assembly. Remove the safety cap screw from the hinge and slide the rear hinge to the right, off of the hinge pins.

Step 4: Position the wear plate on the hood, ensure it fits tightly so there are minimal gaps.

Step 5: Using the pre-punched holes on the wear plate as a template, installer should mark out where to drill.

Step 6: Remove the wear plate, use 13/64th (5mm) bit to drill 5mm holes in the divider hood and reinforcement bar.

Step 7: Install plate onto the hood, secure to bottom of the hood with the provided rivets.

Step 8: Using M5x20 pan head screws, washers, and lock nuts fully secure the wear plate.

Step 9: Reinstall divider assembly. **NOTE:** Don't forget the safety cap screw on the hinge. Stow away props and lower the row divider.

QUESTIONS?

REACH OUT TO OUR TEAM