

# IHLE FABRICATIONS LLC<sup>®</sup>

## INSTALLATION INSTRUCTIONS

### CHOPPER BODY KNIFE ASSEMBLY

#### CASE IH<sup>®</sup> FLAGSHIP SERIES

P/N: 73399571R

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



#### TOOLS NEEDED

Welder  
Cut off Wheel

#### ITEMS INCLUDED

Chopper Knife

## INSTALLATION INSTRUCTIONS

**Step 1:** Remove the damaged knife mounting bracket.

**Step 2:** Remove the weld on chopping drum - make note of exactly where and how the existing bracket was positioned.

**Step 3:** Place the new bracket in the correct orientation and position, tack weld it in place to the drum.

**Step 4:** Mount the chopping knives to the tack welded bracket then rotate the drum to ensure the knives align with the slots of the chopper pan before welding. - Make adjustments if needed.

**Step 5:** After the alignment has been checked and the bracket is in the correct position, fully weld the bracket to the drum.

THANK YOU FOR YOUR BUSINESS

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