

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

FEEDER DRUM CHAIN WEAR PLATES

JOHN DEERE[®]

P/N: IF2AH216876K

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



TOOLS NEEDED

Welder
Cut off Wheel

ITEMS INCLUDED

Drum Guides (2 Halves) x3

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

PH: 515-329-8050

4780 NW 158TH AVE.
POLK CITY, IA 50226

INSTALLATION INSTRUCTIONS

DRUM CHAIN WEAR PLATE

Step 1: Position Feeder House so it's level.

Step 2: Loosen the feeder chain, locate and separate connecting links.

Step 3: Pull the drum out, set it on a flat working surface. Note which way the drum was removed from the machine.

Step 4: Place the guides on the chain wear points for correct placement. Using a paint marker/ sharpie to mark where the liners should fit.

Step 6: Place 1/2 guide in position on the drum, Secure with a ratchet strap.

Step 7: Ensure the lip is touching the drum all the way around, tack weld in place.

Step 8: Place second half of the guide in position on the drum. NOTE: it may need to be cut down to fit, mark overlap, then cut to size.

Step 9: Use a ratchet strap to secure it in place, ensure the lip is touching all the way around, tack weld it in place.

Step 10: Stitch weld both halves, 1" about every 2" around.

Step 11: Reassemble combine.

QUESTIONS?