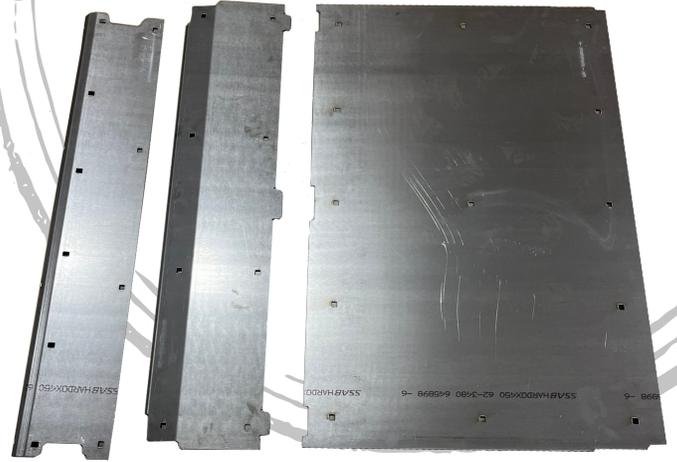


IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

FEEDER HOUSE FLOOR LINER

JOHN DEERE[®]



All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



TOOLS NEEDED

Welder
Pry Bar
Bottle Jack

ITEMS INCLUDED

1-3 Liner Pieces

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

PH: 515-329-8050

4780 NW 158TH AVE.
POLK CITY, IA 50226

INSTALLATION INSTRUCTIONS

FEEDER HOUSE FLOOR LINER

IF2H219091L (Front) IF2H219180L (Middle) IF2AH218352L (Rear)
IF2HXE69615L (Front) IF2HXE83498L (Middle) IF2AXE29353L (Rear)

- Step 1:** Remove the feeder chain, feeder drum, and the mid floor components as an assembly.
- Step 2:** Remove any small hardware that may be in the way.
- Step 3:** Ensure the feeder house floor is clear from debris and dirt.
- Step 4:** Use a pry bar to lift the front floor.
- Step 5:** Slide the Middle liner underneath the floor until the notches in the liner and the floor align. Release the floor.
- Step 6:** Set the Rear and Front liners in place, lining up contours.
- Step 7:** Clamp liners in place, tight against the floor using a bottle/floor jack.
- Step 8:** Plug weld all square holes in all 3 pieces.
- Step 9:** Reassemble combine.

QUESTIONS?