

# IHLE FABRICATIONS LLC<sup>®</sup>

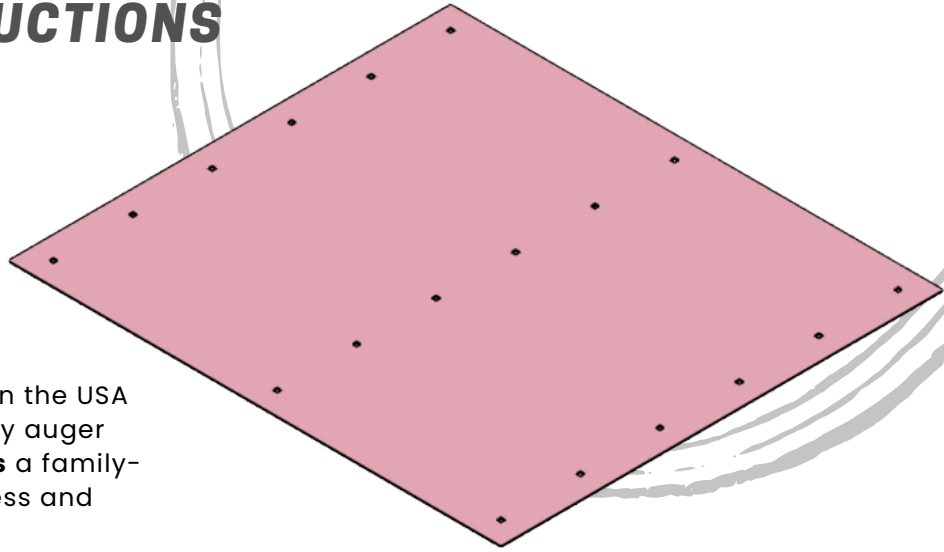
## INSTALLATION INSTRUCTIONS

### FEEDER HOUSE FLOOR LINER

JOHN DEERE<sup>®</sup>

P/N: IF2AH159704L

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



#### TOOLS NEEDED

Welder  
Bottle Jack

#### ITEMS INCLUDED

1 Liner Piece

## INSTALLATION INSTRUCTIONS

- Step 1:** Remove the feeder chain, feeder drum, and the mid floor components as an assembly.
- Step 2:** Remove any small hardware that may be in the way.
- Step 3:** Ensure the feeder house floor is clear from debris and dirt.
- Step 4:** Place the liner on top of the feeder floor in the machine.
- Step 5:** Clamp the liner in place, tight against the floor using a bottle/floor jack.
- Step 6:** Plug weld all square holes.
- Step 7:** Reassemble combine.

THANK YOU FOR YOUR BUSINESS

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