

IHLE FABRICATIONS LLC[®]

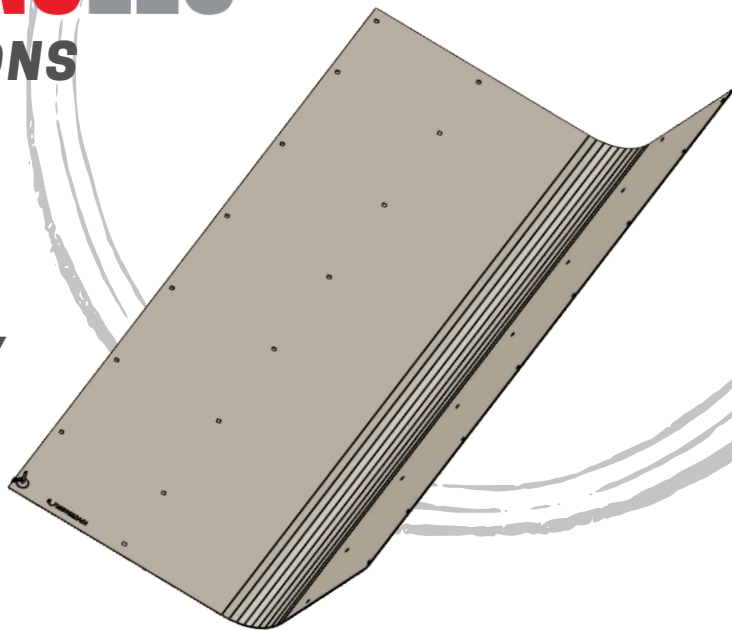
INSTALLATION INSTRUCTIONS

CLEAN GRAIN PAN LINER

CASE IH[®] AARGE FRAME LEGACY

P/N: 73399532R | 73399533R

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



TOOLS NEEDED

Drill
3/16 Drill Bit
Rivet Gun
Bottle Jack
Silicone/Sealer

ITEMS INCLUDED

1 Liner
Rivets

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

PH: 515-329-8050

4780 NW 158TH AVE.
POLK CITY, IA 50226

INSTALLATION INSTRUCTIONS

CLEAN GRAIN PAN LINER

Step 1: Remove the auger.

Step 2: Scrape or clean off any leftover dirt or debris to ensure the liner can sit flush with the trough.

Step 3: Insert liner into the trough, it will only fit one way.

Step 4: Clamp the liner in place. Ensure it is clamped tightly.

Step 5: Use a 3/16 drill bit to create holes in the clean grain pan using the liners as a guide. Secure liner with a rivet after each hole is drilled. **NOTE:** Drill and install rivets in a patten around the liner to maintain a tight fit to the clean grain pan

Step 6 (Optional): Use a silicone to seal any and all splices and seams.

QUESTIONS?

REACH OUT TO OUR TEAM