

IHLE FABRICATIONS LLC[®]

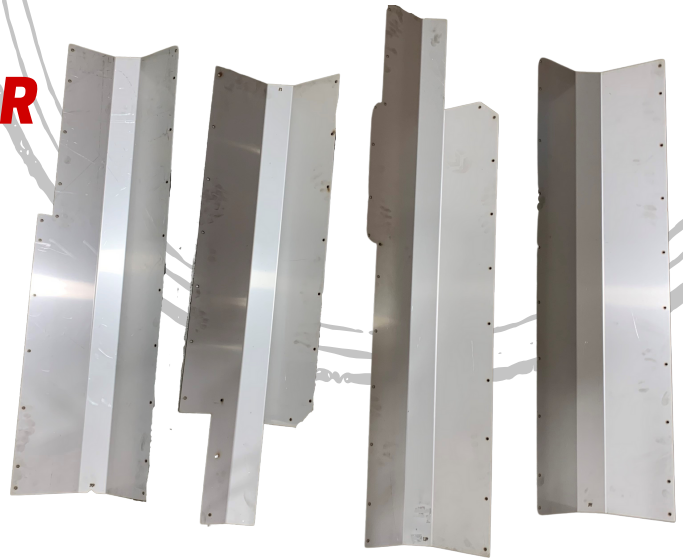
INSTALLATION INSTRUCTIONS

GRAIN TANK FLOOR LINER

CAT[®], CLAAS[®], LEXION[®]

P/N: IF5000052K

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



TOOLS NEEDED

Drill
3/16 Drill Bit
Locking C-Clamps
Rivet Gun
Silicone/Sealer

ITEMS INCLUDED

4 Liner Pieces
Rivets

THANK YOU FOR YOUR BUSINESS

PH: 515-329-8050

INSTALLATION INSTRUCTIONS

GRAIN TANK FLOOR LINER

Preparing the Combine:

Step 1: Remove the bearing and flanges from the machine, Remove the drive chains and anything else necessary to remove the floor augers.

Step 2: Remove augers from machine. (NOTE: auger may be sharp)

Step 3: Remove any worn steel that may be protruding or loose that could prevent the kit from installing flush to the grain tank bottom. Sweep out the auger troughs.

Installing the Liners:

Step 1: All four liners will be labeled LR (Left Rear), LF (Left Front), RR (Right Rear), RF (Right Front). **NOTE:** Left & Right is based on sitting in the cab.

Step 2: Place Liners inside the machine. Ensure liners are fit tight to the grain tank bottom. If they are not, double check they are correctly oriented, and any loose or protruding steel was previously removed.

Step 3: For installing with pop rivets, use 3/16 in drill bit. Keep holes aligned by installing each rivet after each hole is drilled. Install rivets in a pattern across the liner to maintain a good fit to the trough.

Step 4: OPTIONAL – Seal any or all splices and seams with silicone or sealer

QUESTIONS?

REACH OUT TO OUR TEAM