

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

CORN HEAD INNER & OUTER ROW REPAIR KIT

DRAGO[®] GT SERIES & SERIES 1

P/N: IFD3B4356K |
IFD343C56K | IFD353C56K
| IFD1T3435K

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



GT Series Pictured



TOOLS NEEDED

No. 2 Philip's Head Driver
Drill
5/16 Drill Bit
Tape Measure

ITEMS INCLUDED

GT Series -
Liner Pieces
Through Hole Rivets
10-32 Philips Head Bolts
Series 1 -
10-32x1 Screw
#10 Narrow Washer
10-32 Rivnuts

THANK YOU FOR YOUR BUSINESS

PH: 515-329-8050

INSTALLATION INSTRUCTIONS

CORN HEAD REPAIR KIT

Step 1: (GT Series) Line the Corn Head Protector with bonnet so the contours match.

(Series 1) Place Protector over wear area, can center on the hood, or favor the front or back if needed.

Step 2: Apply pressure as needed and clamp.

Step 3: Starting on the bottom, drill holes and install bolts and through hole rivets in the bonnet in the order shown below. **NOTE:** Installer should drill the hole and immediately install rivet before moving on to the next hole.

(Series 1) you may need to hold the rivnut with pliers to ensure it doesn't spin while installing the screw and strip out.

Step 4: Flip the bonnet over, repeat step 3 on the top side of the bonnet, in the order shown below.

Step 5: Repeat Steps 3 & 4 on other side of the bonnet with second liner.

NOTE: Pictured below are both the inner and outer row liners of the **GT Series** installed, rivet installation is the same order for all corn head protectors



QUESTIONS?

REACH OUT TO OUR TEAM