

IHLE FABRICATIONS LLC®

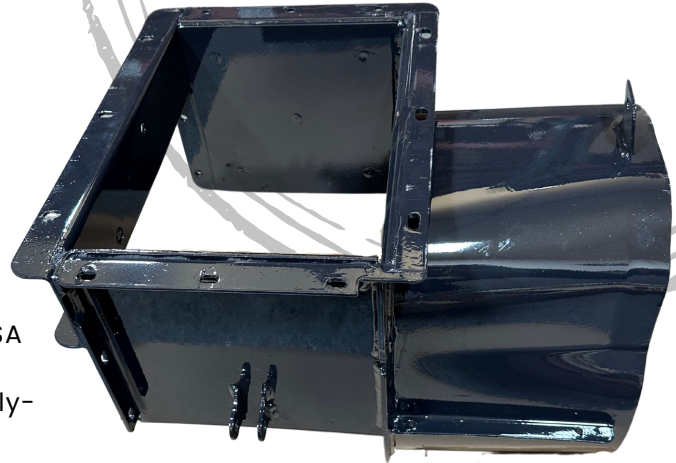
INSTALLATION INSTRUCTIONS

EXTENDED WEAR BOTTOM BOOT - FULLY LINED

CASE IH® FLAGSHIP SERIES

P/N: 48189965R

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



CAUTION
WEAR
YOUR
GLOVES



HARDOX® WEAR PLATE

Hardox® Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox® Wear Plate.

CAUTION
WEAR
SAFETY GLASSES
WHEN USING
EQUIPMENT



TOOLS NEEDED

Welder
Locking C-Clamps
Grinder
Silicone/Sealer

ITEMS INCLUDED

Bottom Boot - fully lined
1 end plate

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

PH: 515-329-8050

4780 NW 158TH AVE.
POLK CITY, IA 50226

INSTALLATION INSTRUCTIONS

BOTTOM BOOT - FULLY LINED

Step 1: Clamp the end plate in place to the existing plate (which should have been unbolted and saved from previous boot.)

Step 2: Ensure there is enough clearance for the door.

Step 3: Fully plug weld each hole using high heat.

Step 4: Grind all welds smooth to ensure clearance.

! Step 5: When reinstalling, the foam seal will have to be discarded. Reseal the remaining gap using a CNH (or other preferred) black silicone. **!**



Leave clearance for door to close.

Clamp plate in place. Plug weld all provided holes to secure.

QUESTIONS?

WWW.IHLEFABRICATIONS.COM

REACH OUT TO OUR TEAM

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