

IHLE FABRICATIONS LLC[®]

INSTALLATION INSTRUCTIONS

REMAN ELEVATOR HEAD - FULLY LINED

CASE IH[®] FLAGSHIP SERIES

P/N: 51663946R

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



HARDOX[®] WEAR PLATE

Hardox[®] Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox[®] Wear Plate.



TOOLS NEEDED

Grinder
Welder
Locking C Clamps

ITEMS INCLUDED

1 Frame Fully Lined
1 Door Liner

INSTALLATION INSTRUCTIONS

NOTE: Liner Kit 73399556R is preinstalled to housing, The door liner piece is the only piece that needs welded.

Step 1: Line up the door liner on the door and clamp down. Double check that all parts are lined up and the door still works properly.

Step 2: Plug weld the liner to the door through plug weld holes provided.

THANK YOU FOR YOUR BUSINESS

PH: 515-329-8050