

IHLE FABRICATIONS LLC[®]

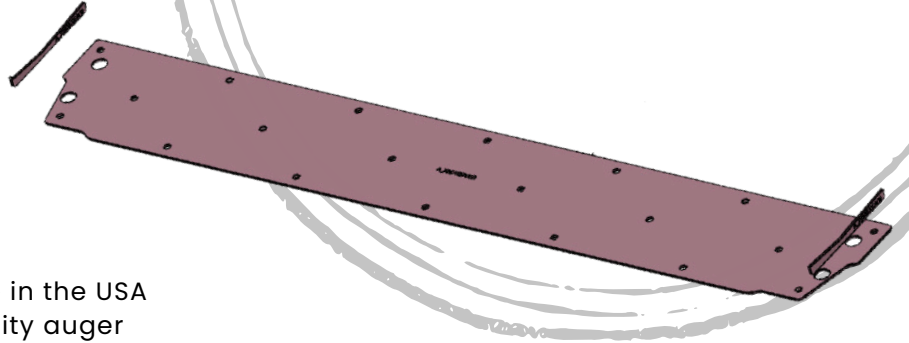
INSTALLATION INSTRUCTIONS

WEAR FEEDER PLATE

CASE IH[®] FLAGSHIP
SERIES

PN: 73399593R

All **Ihle Fabrications** products are made in the USA using the best materials to provide quality auger liner replacement parts. **Ihle Fabrications** a family-owned agriculture and fabrication business and stands behind our craftsmanship.



WARNING!!!

Warranty may be null and void if you do not follow the installation instructions.



HARDOX[®]

WEAR PLATE

Hardox[®] Wear Plate is the world's leading abrasion-resistant (AR) steel. Enjoy the benefits of guaranteed toughness in our products made with Hardox[®] Wear Plate.



TOOLS NEEDED

Welder
Locking C Clamps
Grinder/ Cutting Wheel
Welding Gloves

ITEMS INCLUDED

3 Liner Pieces

THANK YOU FOR YOUR BUSINESS

WWW.IHLEFABRICATIONS.COM

PH: 515-329-8050

4780 NW 158TH AVE.
POLK CITY, IA 50226

INSTALLATION INSTRUCTIONS

WEAR FEEDER PLATE

Step 1: Remove the Feeder Plate Door from the machine.

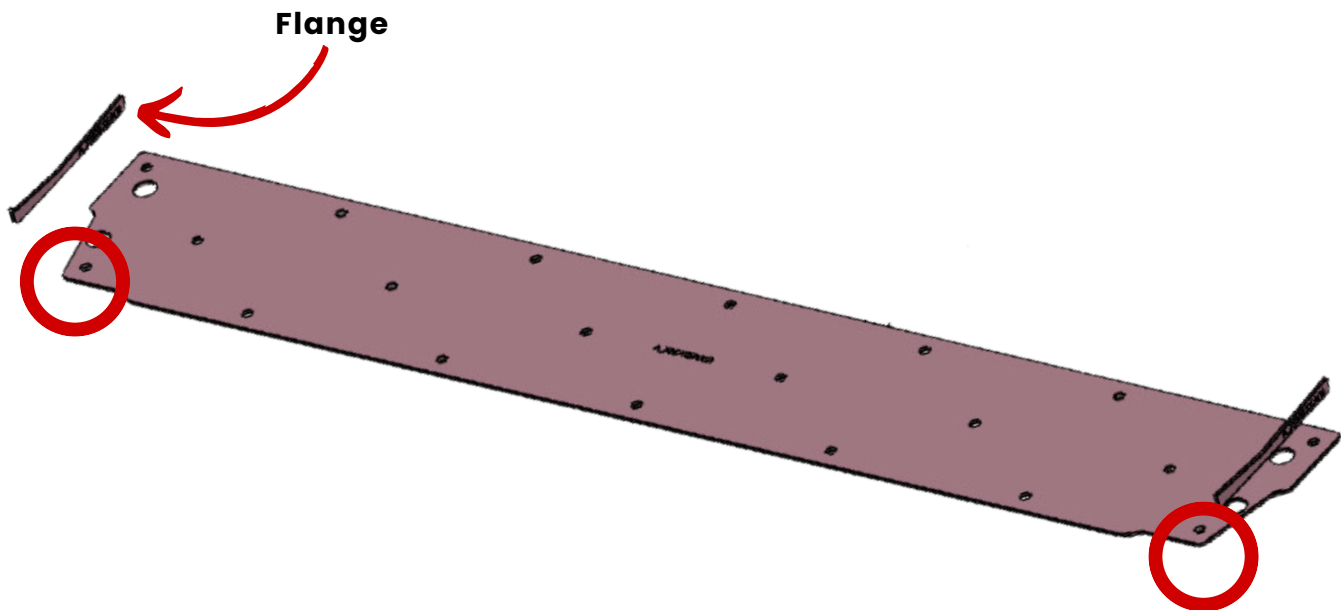
Step 2: Cut off the existing flanges from both sides of the door.

Step 3: Wearing weld gloves, hold new flange in place on the end of the door, tack weld one end of the flange. Adjust as needed, tack weld the other end of the new flange. Adjust as needed again, tack weld the center. - Repeat this step on the other side of the feeder plate door.

Step 4: Line up the full liner with the top & bottom of the feeder plate door - center to bolt holes. Clamp in place

Step 5: Tack weld the corners circled below.

Step 6: Plug weld the small holes.



QUESTIONS?