

IHLE FABRICATIONS LLC[®]

Restore. Protect. Repair.



COMBINE WEAR PARTS CATALOG

BUILT-TO-FIT JOHN DEERE



Designed by Farmers, for Farmers.

Built from premium Hardox[®] steel and backed by a 24-month warranty for unmatched strength and dependability. Proudly made in Central Iowa.

(515) 329-8050

| ihlefabrications.com

Pioneering Agricultural Solutions

Ihle Fabrications, located in Polk City, IA, is a farmer-founded company that excels in manufacturing agricultural wear parts for combines and various equipment.

Established in 2002 on a family farm, Ihle has evolved into a Certified Case IH Reman partner, serving over 800 implement customers. With a diverse range of 300 agricultural part offerings and a dedicated team of 55 employees, Ihle operates globally in four countries.

IHLEFABRICATIONSLLC®

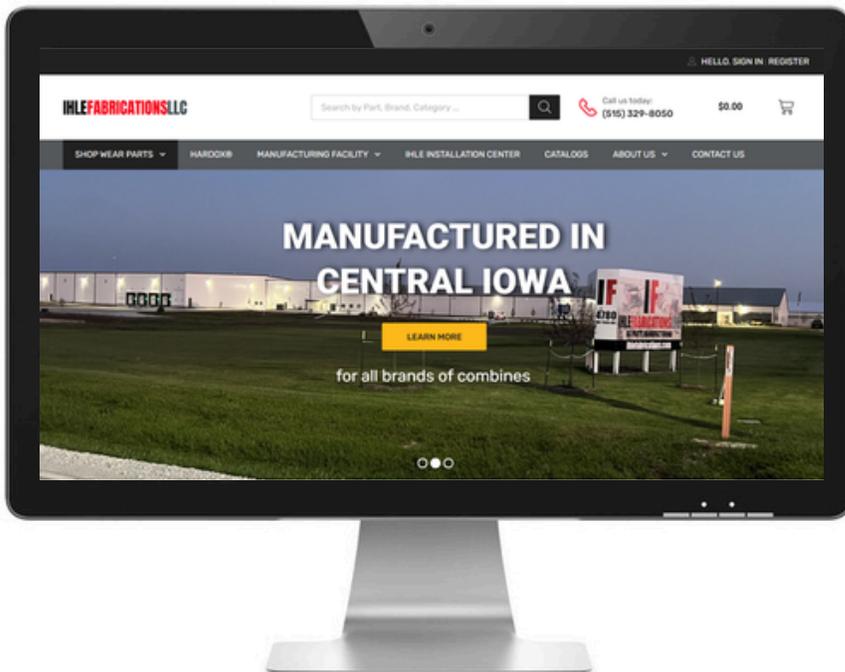


RESTORE. PROTECT. REPAIR.

Proudly Made in the USA in our 140,000-square foot manufacturing facility in Central Iowa.

MADE IN USA

We stand behind our craftsmanship by offering a 24-month warranty on our wear parts.



Ordering Is Simple!

Visit us 24/7 at www.ihlefabrications.com to browse and place your order online.

Or give our team a call at **(515) 329-8050**.

We are always happy to help you get the parts you need!

BOOST EFFICIENCY & DURABILITY WITH **CUTTING-EDGE** STEEL

Harvesting environments can be very demanding, requiring heavy loads, abrasion, and harsh conditions making the choice of material used in parts essential to the performance and durability of a combine.

Wear Parts by **Ihle Fabrications, LLC** are made for farmers with high-quality steel options including Hardox®, Strenx®, and various stainless-steel grades.

HARDOX® WEAR PLATE

The unmatched strength of Hardox® is an industry leading wear-resistant steel manufactured by SSAB and its key attributes make it an excellent choice for harvesting applications.

Unmatched Strength

Allows for increased load-bearing capacity and structural integrity during intense harvesting operations with a nominal hardness of 500 HBW and a yield strength of approximately 1200 MPa.

Abrasion

Its wear-resistant properties protect combine components from wear, impact, and material loss while extending durability, reducing maintenance costs, and improving overall machine performance.

Reduced Weight

Hardox® is lighter weight than traditional steels, contributing to fuel efficiency, and increased payload capacity.

STRENX® PERFORMANCE STEEL

Strenx®, another high-strength structural steel from SSAB, offers specific benefits for combines.

Exceptional Strength

Exceptional strength of 1100 MPa, provides extraordinary structural integrity and load-bearing capabilities and provides higher resistance to bending, twisting, and other mechanical stresses experienced during harvesting operations.

Formation and Weldability

Strenx® offers ease of fabrication and repair with the ability to be welded using common methods without being affected by high strength and retaining good form.

Optimal Toughness

A minimum yield strength of 100 ksi enables it to withstand impacts and shocks inherent in the harvesting environment, ensuring reliable performance and reducing the risk of downtime due to equipment failures or component damage.

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Feeder House

TRANSFORM YOUR COMBINE.

Our feeder house floor liners have been field tested by farmers. Check out how we revitalized this combine's feeder house floor!

Before

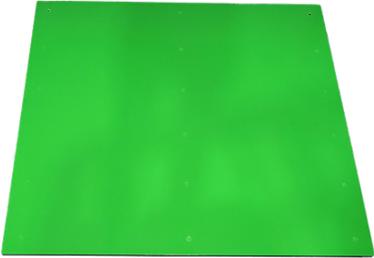


After



Feeder House Liners

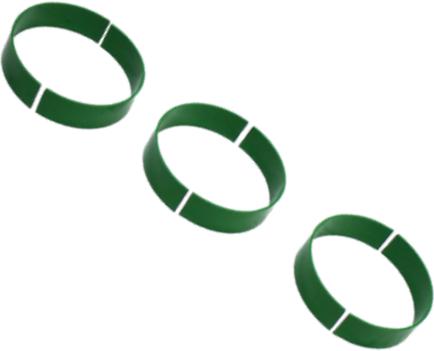
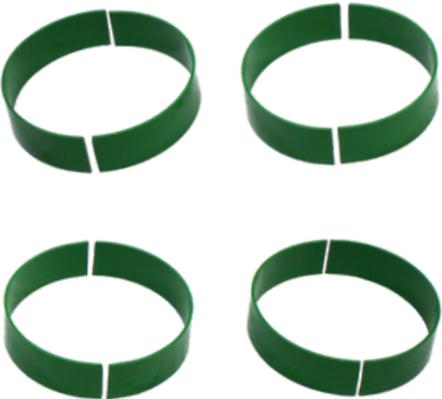
Ihle Fabrications' feeder house floor liners are designed to protect and enhance the lifespan of your combine's original floor. Crafted from high-quality steel and precision-cut for a perfect fit.

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Liner Kit - 3-Piece Floor Kit			
Part No. IF2530000K		John Deere Series Number	
	<ul style="list-style-type: none"> • 100% Hardox® 450 wear plate for durability • Simply welds onto the original floor 	9660STS, 9670STS, 9760STS, 9770STS, 9870STS S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 700, S7 800, S7 850, S7 900 <i>Serial number required for model fitment</i>	\$1657.00
1-Piece Liner - 9600 Series			
Part No. IF2AH159704L		John Deere Series Number	
	<ul style="list-style-type: none"> • 100% Hardox® 450 wear plate for durability • Simply welds onto the original floor 	9600, 9610, 9650 <i>Lines OEM AH159704</i>	\$905.00
1-Piece Liner - 9500 Series			
Part No. IF2AH159703L		John Deere Series Number	
	<ul style="list-style-type: none"> • 100% Hardox® 450 wear plate for durability • Simply welds onto the original floor 	9400, 9410, 9450, 9500, 9510, 9550, 9560 <i>Lines OEM AH159703</i>	\$885.00

Feeder House cont.

Feeder Drum Liners

Feeder Drum Liners safeguard the drum against chain abrasion and boost durability in high-wear zones, guaranteeing a precise fit and extended protection. They offer extra reinforcement in areas where the feeder chain creates wear.

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Feeder Drum Wear Plate - 6-Piece Kit	Part No. IF2AH216876K	John Deere Series Number	
	<ul style="list-style-type: none"> • Strenx® 110 for optimal toughness and strength • Designed for the 10" OEM drum • Sold as a full kit (4 plates cut into 8 pieces) 	9670STS, 9770STS, 9870STS S6-Series (-775,000) S650, S660, S670, S680, S685, S690 <i>Lines OEM AH216876</i>	\$274.00
Feeder Drum Wear Plate - 8-Piece Kit	Part No. IF2AXE87970K	John Deere Series Number	
	<ul style="list-style-type: none"> • Strenx® 110 steel to reinforce high-wear areas • Designed for the 8" OEM drum • Sold as a full kit (4 plates cut into 8 pieces) 	S6-Series (775,001-) S650, S660, S670, S680, S690, S760, S770, S780, S790, S7 600, S7 700, S7 800, S7 900 <i>Lines OEM AXE87970, AXE95619 & AXE27254</i>	\$274.00

UP TO

2.5X

LONGER WEAR

COMPARED TO OEM PARTS

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Feeder House Stripper Plate (RH & LH)	RH Part No. IF2H224463 LH Part No. IF2H224464	John Deere Series Number	
	<ul style="list-style-type: none"> • Hardox® 500 Tuf • Replace OEM parts and add support in the feeder house • Sold individually; both sides needed for complete repair 	9670STS, 9770STS, 9870STS, S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 700, S7 800, S7 850, S7 900 <i>Replaces OEM H224463 - RH & H224464 - LH</i>	\$93.00 Each

Feeder House cont.

Additional Feeder House Parts

These components improve crop flow while protecting your machine. From rock disposal to feed-accelerator inlet lining, they help you operate at full capacity and keep you there!

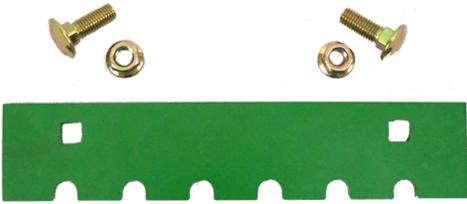
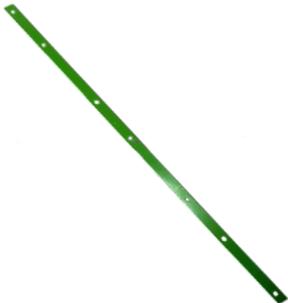
ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Feed Plate Narrow Seal	Part No. IF2H173904	John Deere Series Number	
	<ul style="list-style-type: none"> • OEM replacement part • 14 Gauge Stainless Steel ensures smooth grain flow over the area 	9450, 9500, 9540, 9550, 9560, 9650STS, 9660STS, 9670STS, 9750STS, 9770STS, 9780STS, 9860STS, 9870STS, 9880STS S-Series Non-Premium Grain S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 850, S7 900 <i>Replaces OEM H173904</i>	\$144.00
Stone Trap Door Liner	Part No. IF2AH156157L	John Deere Series Number	
	<ul style="list-style-type: none"> • Made from abrasion-resistant Hardox® 450 • Protects your combine by catching stones before they reach the feed section 	9650STS, 9660STS, 9670STS, 9750STS, 9760STS, 9770STS, 9860STS, 9870STS, 9880STS, S550, S560, S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 850, S7 900 <i>Lines OEM AH156157 & AXE60027</i>	\$233.00

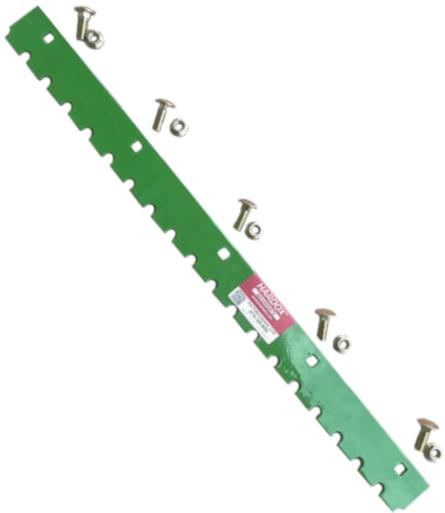
ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Feeder House Floor Liner	Part No. IF2H174680	John Deere Series Number	
	<ul style="list-style-type: none"> • Hardox® 500 Tuf construction for extreme durability • Built to withstand heavy wear in the feeder house during harvest • OEM replacement part 	9650STS, 9660STS, 9670STS, 9750STS, 9770STS, 9860STS, 9870STS, 9880STS, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 700, S7 800, S7 850, S7 900 <i>Replaces OEM H174680</i>	\$738.00
Feeder House Floor Liner - Left Hand Side Only	Part No. IF2H212186	John Deere Series Number	
	<ul style="list-style-type: none"> • Fits John Deere S-Series and STS-Series combines • Made from Hardox® 500 Tuf • Not compatible with IF2H174680 	9650STS, 9660STS, 9670STS, 9750STS, 9760STS, 9770STS, 9860STS, 9870STS, 9880STS S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 850, S7 900 <i>Replaces OEM H212186</i>	\$225.00

PARTS YOU CAN TRUST.

Threshing & Separation

Feed Accelerator & Discharge Beater

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Feeder Accelerator & Discharge Beater Blade - Notched, Short	Part No. IF2H165407K	John Deere Series Number	
	<ul style="list-style-type: none"> Made of Hardox® 500 Tuf Kit includes: (1) wear plate, (2) M10 × 30 carriage bolts, (2) M10 flanged serrated nuts 	Fits John Deere STS-Series and S-Series combines <i>Replaces OEM H165407 & HXE11121</i>	\$19.00
Fast Tine Wear Plate Kit	Part No. IF2AH216018K	John Deere Series Number	
	<ul style="list-style-type: none"> Made of Hardox® 500 Tuf Made for high-wear conditions in rice Kit includes: (10) wear plates, (10) M10 × 30 carriage bolts, (10) M10 flanged serrated nuts 	Fits John Deere STS-Series and S-Series combines <i>Replaces OEM AH216018</i>	\$400.00
Backup Strip Discharge Accelerator Beater	Part No. IF2H165408	John Deere Series Number	
	<ul style="list-style-type: none"> Hardox® 450 Sold individually as an OEM replacement Durable backup strip for the discharge accelerator beater 	9650STS, 9660STS, 9670STS, 9750STS, 9760STS, 9770STS, 9860STS, 9870STS S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 850, S7 900 <i>Replaces OEM H165408</i>	\$32.00

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Discharge Beater Wear Strip Kit - Long	Part No. IF2H236284K	John Deere Series Number	
	<ul style="list-style-type: none"> • Wear strip bar made from Hardox® 500 Tuf • Fits green combines as an OEM replacement • Kit includes: (1) wear strip bar, (5) square-neck carriage bolts, (5) serrated flange lock nuts 	STS Series (730,201 -) 9670STS, 9770STS S650, S660, S670, S760, S770, S7 600, S7 700 <i>Replaces OEM H236284</i>	\$48.00

Your Investment, Our Commitment: Comprehensive Warranty Coverage

Ihle Fabrications proudly manufactures products in the USA, utilizing top-notch materials to deliver high-quality replacement parts. As a family-owned business rooted in agriculture and fabrication, we stand firmly behind our craftsmanship. Ihle Fabrications offers a 24-month limited warranty on all our parts. Our products undergo field testing in real harvest conditions and are designed based on OEM specifications to guarantee a perfect fit, ensuring they are built to endure.



Threshing & Separation Cont.

FIELD PROVEN PARTS

“Great product. You will never be sorry using these—they fit like a glove! We installed them on a 9670 and S670. I personally think they made the feeder house chain travel quieter!”

Mark S.
Feeder House
Floor Liner
Review

“You're going to repair a wear area in less time than replacing it with OEM. You're going to make the repair with parts that will last longer, and you're going to buy the parts significantly cheaper than OEM. This is a low-risk, high-reward decision we're glad we have made.”

Noah C.
Customer
Review

“Great company and great products. Representatives are knowledgeable and great to work with. I've used three products and had great luck with them.”

James K.
Customer
Review

REVIEWS EDITED FOR SPACE & CLARITY

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Front Bearing Angle Plate Part No. IF2H217348 John Deere Series Number			
	<ul style="list-style-type: none"> • Mild Steel • Designed to reduce wear and grain loss in the threshing and separation area 	9650STS, 9660STS, 9670STS, 9750STS, 9760STS, 9770STS, 9860STS, 9870SS, 9880STS S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790 <i>Replaces OEM H217348</i>	\$575.00
Right Hand Separator Rail Cover - Wide Part No. IF2HXE149742 John Deere Series Number			
	<ul style="list-style-type: none"> • Made from Hardox® 450 wear steel • Highly abrasion-resistant material for extended service life • First section replacement rail 	S680, S685, S690, S780, S785, S790, S7 800, S7 900 <i>Replaces OEM HXE149742</i>	\$275.00
Right Hand Separator Rail Cover - Narrow Part No. IF2HXE149741 John Deere Series Number			
	<ul style="list-style-type: none"> • Second section replacement rail • Made from Hardox® 450 wear steel for exceptional abrasion resistance 	S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 900 <i>Replaces OEM HXE149741</i>	\$250.00

Threshing & Separation Cont.

Separator Covers

Among Ihle's top-selling products, our separator covers are built entirely from Hardox® 500 Tuf to deliver superior wear resistance. Designed to withstand the toughest conditions, they offer dependable protection you can trust.

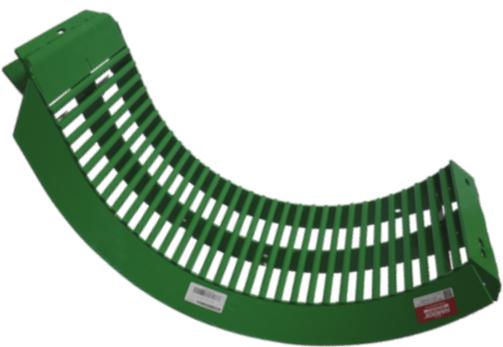
ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Threshing Separator Cover - First Section			
	<ul style="list-style-type: none"> • Rotor door cover made from Hardox® 500 Tuf • One of our best-selling Ihle wear parts for the threshing separator • 2.5× harder than OEM steel to protect this heavy-wear area 	Part No. IF2AH208967 John Deere Series Number 9650STS, 9660STS, 9670STS, 9750STS, 9760STS, 9770STS, 9860STS, 9870STS, 9880STS S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 900 <i>Replaces OEM AH208967 & AH208966</i>	\$1,667.00
Threshing Separator Cover - Second Section			
	<ul style="list-style-type: none"> • Section 2 separator cover built for precise fit and rotor clearance • Made from Hardox® 500 Tuf for higher hardness and impact toughness than OEM steel • Required hardware included 	Part No. IF2AXE10277 John Deere Series Number S680, S685, S690, S780, S785, S790, S7 600, S7 700, S7 800, S7 850, S7 900 <i>Replaces OEM AXE10277 & AH233235</i>	\$2,075.00

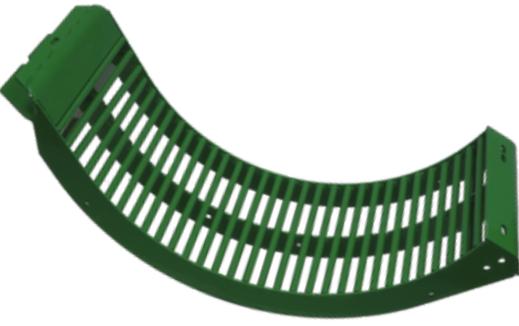
ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Threshing Separator Cover - Second Section - Tailings Return	Part No. IF2AH208575	John Deere Series Number	
	<ul style="list-style-type: none"> • Second section constructed from Hardox® 500 Tuf • Thicker shell than OEM for increased strength • Designed to withstand the harshest harvest conditions 	9650STS, 9660STS, 9670STS, 9750STS, 9760STS, 9770STS, 9860STS, 9870STS, S690STS <i>Replaces OEM AH208573 & AH208575</i>	\$2,353.00
	Part No. IF2AXE24648	John Deere Series Number	
	<ul style="list-style-type: none"> • Second section constructed from Hardox® 500 Tuf • Thicker shell than OEM for increased strength • Designed to withstand the harshest harvest conditions 	S650, S660, S670, S760, S770, S7 600, S7 700 <i>Replaces OEM AXE24648 & AXE24647</i>	\$2,610.00

BEST SELLING SEPARATOR COVERS **Protect Your Harvest at Every Step**

Threshing & Separation Cont.

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Threshing Separator Cover - First Section Patch			
	<ul style="list-style-type: none"> Made from Hardox® 450 for improved abrasion resistance Sold as a patch kit, allowing you to spot repair or use 1–3 patches to cover the entire section 	Part No. IF2AH208967L John Deere Series Number 9650STS, 9660STS, 9670STS, 9750STS, 9760STS, 9770STS, 9860STS, 9870STS, 9880STS S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 900 <i>Lines OEM AH208967 & AH208966</i>	\$330.00
Threshing Separator Cover - Second Section Patch			
	<ul style="list-style-type: none"> Second-section patch kit built from Hardox® 450 for high wear resistance Use 3 patches for full coverage, or 1 for spot repair '70 series returns will need to be cut out 	Part No. IF2AXE10277L John Deere Series Number 9650STS, 9660STS, 9670STS, 9750STS, 9760STS, 9770STS, 9860STS, 9870STS, S690STS S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 850, S7 900 <i>Lines OEM AXE10277, AH233235, AH208573, AH208575, AXE24648, & AXE24647</i>	\$330.00
Thresher Return Auger Tube			
	<ul style="list-style-type: none"> 14 Gauge Mild Steel Replaces the OEM thresher return auger tube for improved machine longevity 	Part No. IF2AXE17790K John Deere Series Number S680, S685, S690, S780, S785, S790, S7 800, S7 850, S7 900 <i>Replaces OEM AXE17790</i>	\$399.00

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Large Round Bar Concaves - Front Part No. IF2AXE28955 John Deere Series Number			
	<ul style="list-style-type: none"> Built from the OEM design for secure fitment and comparable grain quality Hardox® 500 Tuf supports and front lip provide significantly longer wear life Round bar heat treated for greatly increased durability beyond OEM capability 	9650STS, 9660STS, 9670STS, 9750STS, 9770STS, 9860STS, 9870STS, 9880STS S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 900 <i>Replaces OEM AXE28955</i>	\$1,010.00

Large Round Bar Concaves - Middle/Rear Part No. IF2AXE28957 John Deere Series Number			
	<ul style="list-style-type: none"> Hardox® 500 Tuf Middle and Rear Large Round Bar Concaves are based on the OEM design but upgraded for stronger structural support and more consistent, dependable production 	9650STS, 9660STS, 9670STS, 9750STS, 9770STS, 9860STS, 9870STS, 9880STS S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 900 <i>Replaces OEM AXE28957</i>	\$950.00

RESTORE. PROTECT. REPAIR.

Cleaning Shoe

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Shoe Grain Supply Auger Trough Liner Kit			
	<ul style="list-style-type: none"> • 14 Gauge Stainless Steel • Sold individually and installs directly over the OEM with simple riveting. Six liners needed to provide full coverage. Installation hardware Included. • Protects the auger trough in the grain bed auger housing area 	Part No. IF2AH146655K John Deere Series Number 9400, 9410, 9450, 9500, 9510, 9550, 9560, 9650CTS, 9660, 9780CTS <i>Lines OEM AH146655</i>	\$158.00
Front Chaffer Finger Liner			
	<ul style="list-style-type: none"> • 10 Gauge Hardox® 500 Tuf • Easy weld in option to repair bent and broke chaffer fingers • Save time on repair and money on parts 	Part No. IF2AH223121L John Deere Series Number 9870STS S680, S685, S690 <i>Lines AH223121</i>	\$65.00
Chaffer Frame Divider Plate			
	<ul style="list-style-type: none"> • 12 Gauge Stainless Steel • OEM replacement part 	Part No. IF2H205727 John Deere Series Number 9560STS, 9570STS, 9560STS, 9660STS, 9670STS, 9770STS, 9860STS, 9870STS S550, S560, S650, S660, S670, S680, S685, S690, <i>Replaces H205727</i>	\$57.00

WHY IHLE FABRICATIONS LINERS?

A Smarter Alternative to OEM.

- **Save money - Avoid the high cost of OEM replacements**
- **Quick installation - Simple design for fast, hassle-free setup**
- **Extended life - Durable materials protect against wear and damage**
- **Minimal downtime - Keep your equipment running without major repairs**
- **Reliable performance - Built to withstand tough field conditions**

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Clean Grain Trough Liner	Part No. IF2AXE15954K	John Deere Series Number	
	<ul style="list-style-type: none"> • These liners offer a quick, low-cost fix to high wear areas • 14 Gauge Stainless Steel design reinforces and protects the inside of clean grain and return grain troughs • Installation hardware included 	S650, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 850, S7 900 <i>Lines OEM AXE15954, AXE15953 & AXE22670</i>	\$432.00

Bubble-Up Augers

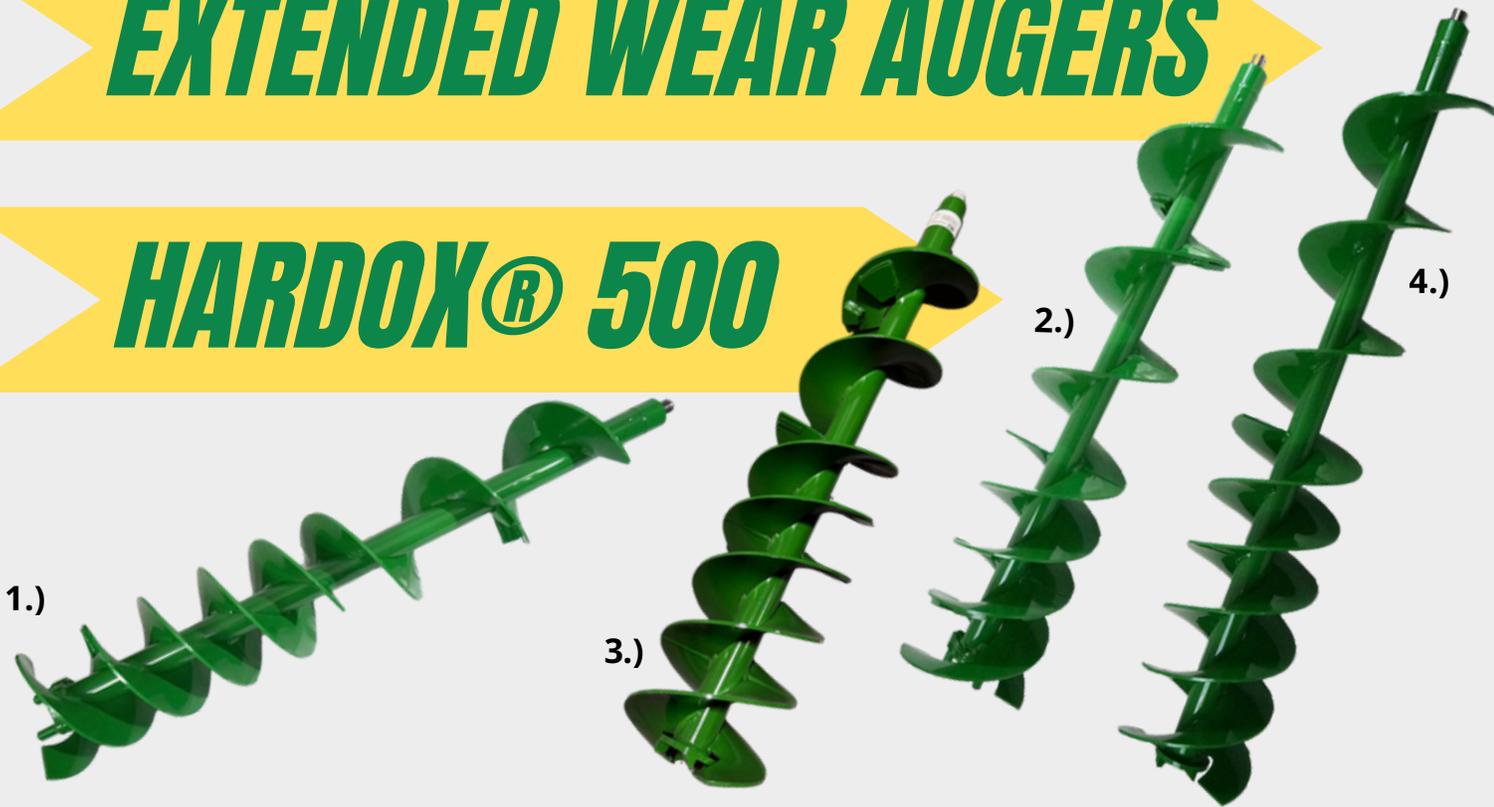
Bubble-Up Augers

Our bubble-up auger, made from Hardox® 500 Tuf steel, is designed for performance and durability, being 2.5 times stronger than OEM options. Each auger is pre-balanced for smooth operation and comes with a 24-month warranty. Four options are available to fit most rotor combines, ensuring you can run longer and stronger.

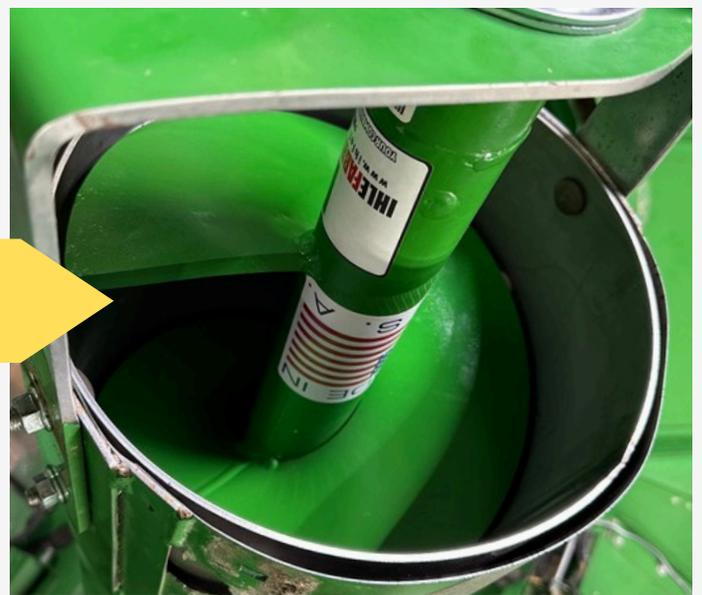
IF PART NO.	EQUIVALENT	MODEL FITMENT	PRICE
1.) IF2AH218485	Replaces OEM AH218485	Regular Capacity 9450, 9550, 9560, 9650, 9660, 9670, 9750, 9860, S650, S660, S670, S680, S685, S690, S760, S770	\$907.00
2.) IF2AH230013	Replaces OEM AH230013	High Capacity 9770, 9870, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 850, S7 900	\$1,100.00
3.) IF2AXE69564	Replaces OEM AXE69564	300 bu. Power Fold S660, S670, S680, S685, S690, S780, S785, S790, S7 800, S7 850, S7 900	\$1,230.00
4.) IF2AXE69563	Replaces OEM AXE69563	400 bu. Power Fold S660, S670, S680, S685, S690, S780, S785, S790, S7 800, S7 850, S7 900	\$1,450.00

EXTENDED WEAR AUGERS

HARDOX® 500



RUSTY CRACKED OEM AUGER & TUBE



IHLE EXTENDED WEAR AUGER & LINER

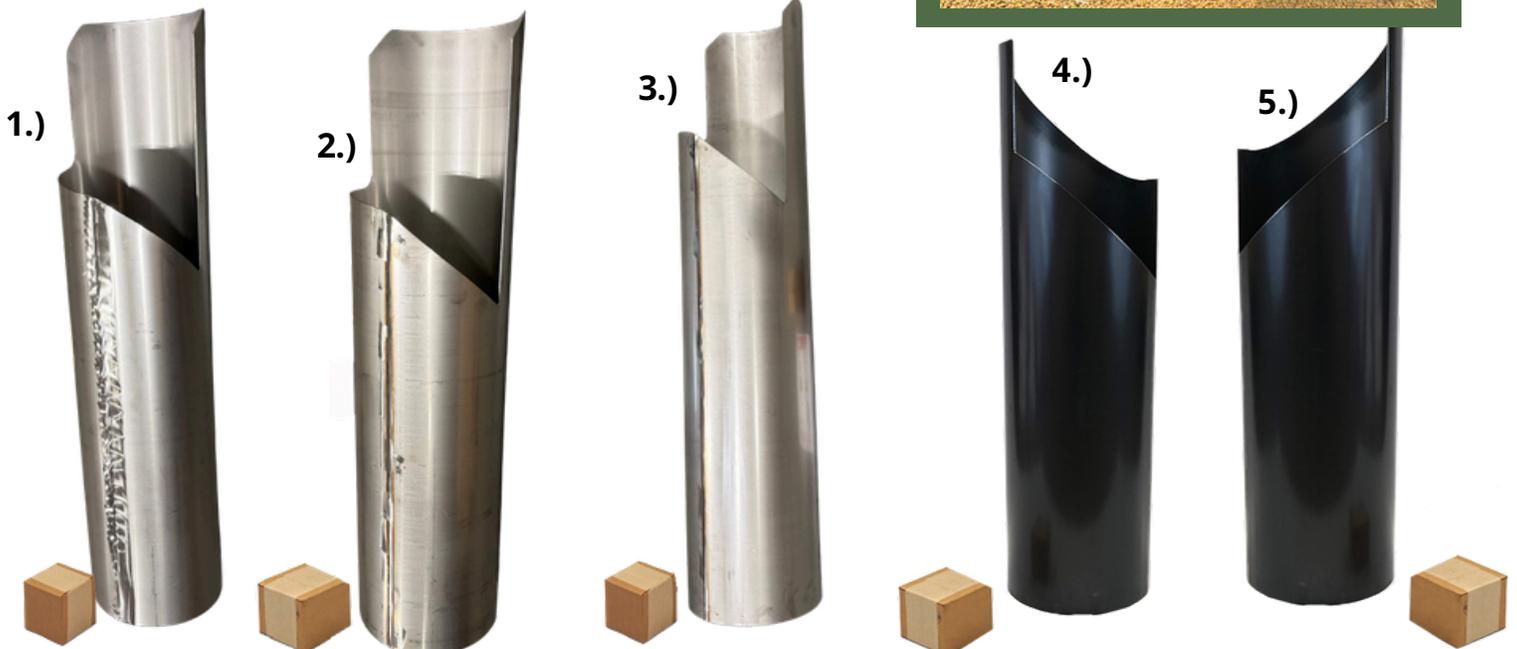
Bubble-Up Auger Liners

Bubble-Up Auger Liners

Extend the lifespan of your bubble-up auger system with a simple liner kit that offers quick and dependable protection. Installation is easy: remove the auger, insert the liner, and bolt it down without major disassembly. Instead of replacing the entire OEM tube in the grain tank, simply use one of our Ihle Fabrications Liner Tubes!

Restore the Integrity of Your Auger Tube

Pairs Perfectly with Bubble-Up Augers (pg. 19)



Bubble - Up Liner Kits

ALL KITS INCLUDE INSTALLATION HARDWARE

ITEM	IF PART NO.	EQUIVALENT	MODEL FITMENT	PRICE
1.) Length 45" x 11" Stainless Steel	IF2AH219094SSK	Lines OEM AH219094, AH219093, AH211159, AH211160	9650STS, 9660STS, 9750STS, 9760STS, 9860STS, S650, S660, S670, S760, S770	\$582.00
2.) Length 45" x 12" Stainless Steel	IF2AXE56593SSK	Lines OEM AXE56593, AXE83881, AH217983, AXE12747, AXE83942	9770, 9870, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 850, S7 900	\$914.00
3.) Extended Length 53-1/4" x 12" Stainless Steel	IF2AXE56594SSK	Lines OEM AXE56594, AXE83882, AXE83883	S680, S685, S690, S780, S785, S790	\$997.00
4.) Length 44" x 9-7/16" 12-Gauge steel	IF2AH135444K	Lines OEM AH135444	9400, 9410, 9500, 9510	\$830.00
5.) Length 50" x 10-3/16" 12-Gauge steel	IF2AH135563K	Lines OEM AH135563	9600, 9610	\$830.00

Grain Tank

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Grain Tank Auger Liner - For Non STS			
	<p>Part No. IF2AH168093K</p> <ul style="list-style-type: none"> Made from 14-gauge Stainless Steel Easily rivets directly over the existing tank Covers wear, tear, and holes to restore performance Kit includes: 4 liner pieces and installation hardware 	<p>John Deere Series Number</p> <p>9400, 9410, 9450, 9500, 9510, 9550, 9560, 9600, 9610, 9650, 9660</p> <p><i>Replaces OEM AH168093</i></p>	<p>\$625.00</p>
Grain Tank Floor Liner - For S-Series			
	<p>Part No. IF2AXE56760K</p> <ul style="list-style-type: none"> Made from 14-gauge Stainless Steel Easily rivets directly over the existing tank Covers wear, tear, and holes to restore performance Kit includes: 2 piece liner and installation hardware 	<p>John Deere Series Number</p> <p>S-Series (- 810,000) S660, S670, S680, S685, S690, S760, S770, S780, S790</p> <p><i>Lines OEM AXE56760 & AXE97312</i></p>	<p>\$996.00</p>



TRANSFORM YOUR TANK.

Shield your grain from issues like leaks, rust, and cracks in your storage tanks. Our Stainless Steel Grain Tank Liners effectively prevent moisture buildup, offering a superior alternative to poly liners.

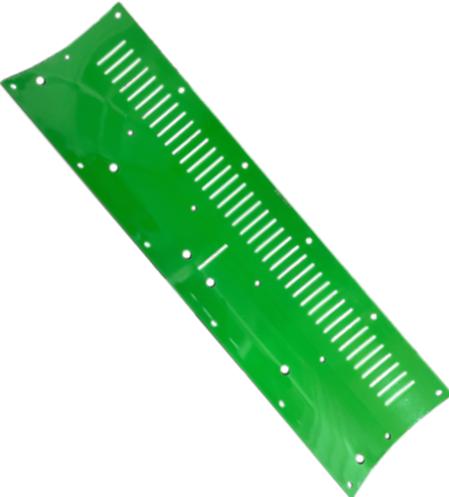


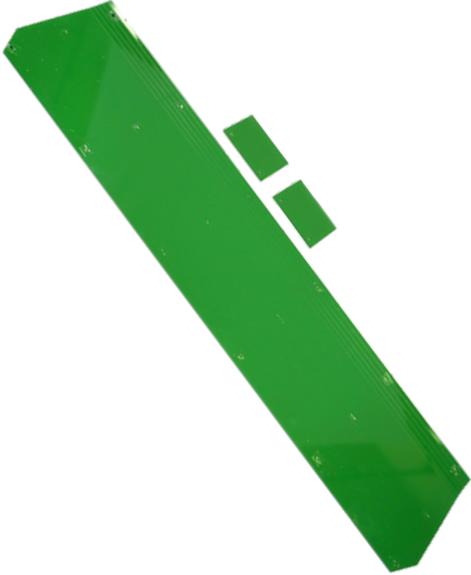
Residue Management Cont.

BY FARMERS, FOR FARMERS.

Ihle Fabrications takes pride in being farmer-built and founded by the Ihle Family who recognized the necessity for reinforced high-wear areas on their combines. Each part provides solutions for increased durability, harvest after harvest.



ITEM	DESCRIPTION	MODEL FITMENT	PRICE
Counter Knife Housing Pan w/ Advanced Powercast	Part No. IF2AXE15810L	John Deere Series Number	
	<ul style="list-style-type: none"> • Made with Hardox® 450 steel for superior wear and impact resistance • Extends life of the residue disposal area, reducing costly downtime • Easy installation—plug welds directly to the OEM pan 	<p>S670, S680, S685, S690, S760, S770, S780, S790</p> <p><i>Lines OEM AXE15810</i></p>	<p>\$667.00</p>

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
S-6/7 Series Chopper Outlet Housing Liner Kit			
	Part No. IF2AXE20855K <ul style="list-style-type: none"> Made with Hardox® 450 steel for superior wear resistance Includes 3-piece kit: 2 side liners + 1 large floor liner Easy installation with simple plug weld to OEM 	John Deere Series Number S650, S660, S670, S680, S685, S690, S760, S770, S780, S790 <i>Lines OEM AXE20855</i>	\$650.00
S-7 Series Chopper Outlet Housing Liner Kit			
	Part No. IF2AXE78535K <ul style="list-style-type: none"> Made with Hardox® 450 steel for superior wear resistance Includes 3-piece kit: 2 side liners + 1 large floor liner Easy installation with simple plug weld to OEM 	John Deere Series Number S760, S770, S780, S790 <i>Lines OEM AXE78535</i>	\$913.00



Wide Spread Tailboard Twin Disk Blades

Crafted from **11 Gauge Hardox® 450** steel for unmatched strength and longevity, this new lightweight yet tough design replaces traditional poly. Tested across the Midwest, it delivers better spread quality, extended wear life, and full compatibility with John Deere PowerCast systems.

IF PART NO.	EQUIVALENT	MODEL FITMENT	PRICE
IF2H221044	Replaces OEM H221044 - LH	9670, 9770 9870, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 900	\$208.00
IF2H221045	Replaces OEM H221045 - RH	9670, 9770 9870, S660, S670, S680, S685, S690, S760, S770, S780, S785, S790, S7 600, S7 700, S7 800, S7 900	\$208.00

Takes 6 blades to complete one side.



IF2H221044 - LH



IF2H221044 - RH

NOT ALL PADDLES ARE CREATED EQUAL.



INSTALLATION MADE SIMPLE.

Scan here to unlock expert tutorials and resources at our Online Installation Center.



Deck Plates

Deck Plates

ALL DECK PLATES CRAFTED FROM HARDOX® 500 TUF AND ARE
HARD SURFACED FOR EXTRA WEAR



ITEM	IF PART NO.	EQUIVALENT	MODEL FITMENT	PRICE
1.) Row Unit Frame Adjustable Deck Plate - LH	IF2AH147773	Replaces OEM AH147773	692, 892, 90 Series	\$142.00
2.) Row Unit Frame Adjustable Deck Plate - RH	IF2H154270	Replaces OEM H154270	692, 892, 90 Series	\$67.00
3.) Hydraulic Row Unit Deck Plate - LH	IF2AH232250	Replaces OEM AH232250	600C - Series (- 745,100), CH2112, CH2208	\$110.00
4.) Row Unit Deck Plate - RH	IF2H225719	Replaces OEM H225719	600C - Series (- 745,100), CH2112, CH2208	\$75.00

PRECISION CUT

HARDOX® 500 TUF



ITEM	IF PART NO.	EQUIVALENT	MODEL FITMENT	PRICE
5.) Adjustable Deck Plate - LH	IF2AH234656	Replaces OEM AH234656	600C - Series (745,101 -), 616, 618, 700C - Series (- 815,000)	\$104.00
6.) Row Unit Chain Guide Deck Plate - RH	IF2H237437	Replaces OEM H237437	600C - Series (745,101 -), 616, 618, 700C - Series, C - Series	\$74.00

4.)



5.)



6.)



Planters

ITEM	DESCRIPTION	MODEL FITMENT	PRICE
SharkTooth Row Cleaner Wheel	Part No. IF2AA73405	John Deere Series Number	
	<ul style="list-style-type: none"> • Made of Hardox® 450 steel for unmatched strength and wear resistance • Easy upgrade for multiple planter brands. Fits John Deere OEM and also works with Case-IH, AGCO, and Yetter equipment • Engineered for consistent performance season after season 	1010, 1512FX, 1516FX, 1524FX, 1700, 1705, 1715, 1720, 1720 CCS, 1725, 1725 CCS, 1725C, 1725NT, 1730, 1735, 1745, 1750, 1755, 1760, 1765, 1770, 1775, 1775NT, 1780, 1785, 1790, 1795, DB37, DB44, DB55, DB58, DB60, DB62, DB66, DB74, DB80, DB83, DB88, DB90, DB120, DR12, DR12T, DR16, DR18, DR24 <i>Replaces OEM AA73405; 48045752, 700733906, 2967-602</i>	\$72.00

Meet Your Sales Representative!

Joe Jordan

Joe is the go-to guy for all things built-to-fit John Deere. Contact him for any questions about Ihle Fabrications' solutions!

Office: 515-329-8066

Email: jjordan@ihlefabrications.com



Drago & CAT, Claas, Lexion

DRAGO CORN HEAD PARTS

Protect your GT & Series I & II corn heads with Ihle's stainless steel snout protectors. Designed for a long lasting repair with easy rivnut installation.

GT SERIES PROTECTOR LH OUTSIDE REPAIR

Part No: IFD343C56K

Price: \$112.00

Material: 16-Gauge 304

High-Carbon Stainless Steel

Installation hardware included



GT SERIES PROTECTOR LH OUTSIDE REPAIR

Part No: IFD353C56K

Price: \$112.00 USD

Material: 16-Gauge 304

High-Carbon Stainless Steel

Installation hardware included



DRAGO GT SERIES PROTECTOR 2 PIECE INNER ROW KIT

Part No: IFD3B4356K

Price: \$212.00

Material: 16-Gauge 304

High-Carbon Stainless Steel

Installation hardware included



DRAGO SERIES I & II PROTECTOR 2 PIECE INNER ROW KIT

Part No: IFD1T3435K

Price: \$212.00

Material: 16-Gauge 304

High-Carbon Stainless Steel

Installation hardware included



CAT, CLAAS, LEXION WEAR PARTS

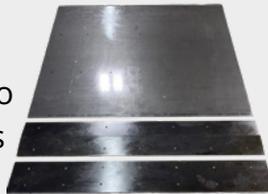
Built out of high-quality steel to make your repairs go further for a fraction of the price of OEM. Made for the Lexion-style combines.

NARROW FRAME FEEDER FLOOR LINER

Part No: IF5204453K

Price: \$1564

Material: HARDOX® 500 to last the harshest conditions

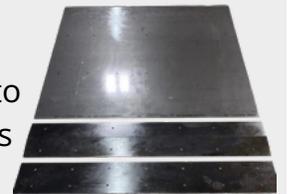


WIDE FRAME FEEDER FLOOR LINER

Part No: IF5234453K

Price: \$1564

Material: HARDOX® 500 to last the harshest conditions

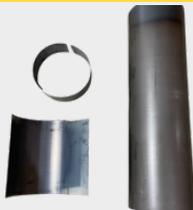


BUBBLE-UP LINER

Part No: IF5000050K

Price: \$965

Material: Abrasion Resistant Steel



GRAIN TANK LINER

Part No: IF5000052K

Price: \$1065

Material: 16-Gauge 304 High-Carbon Stainless Steel



Custom Auger Liner Tubes

CUSTOM BUILT

GRAIN CART

TUBE LINERS



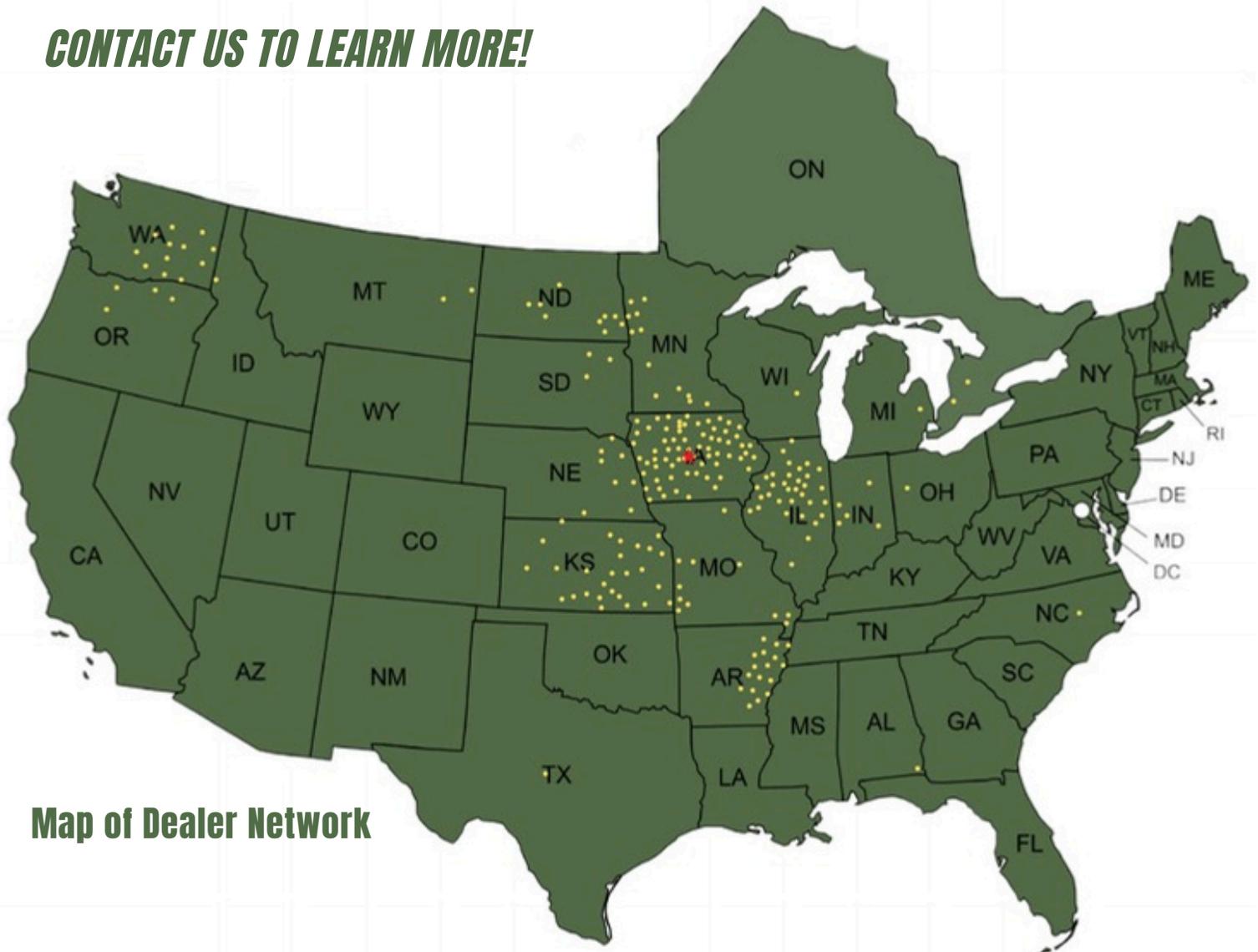
Lengthen the lifespan of your OEM Tube with a protective liner. Built to fit any size, shape, or brand of grain cart.

Contact ***Ihle Fabrications*** with your tube dimensions for a pricing quote.

Interested in Becoming An Ihle Fabrications Certified Dealer?

We are continually expanding our dealer network with partners we know and trust. Each dealer is carefully selected to ensure our customers receive reliable service, product knowledge, and ongoing support they can count on.

CONTACT US TO LEARN MORE!



Map of Dealer Network



4780 NW 158th Ave. | Polk City, IA 50226
Ph: 515-329-8050
www.IhleFabrications.com